

# SNAP-LOCK Limit Switch

Type D 200 X-NP

Type D 1200 X

Type D 2400 X

Type SL- and SLS



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Water, Oil &  
Dust Tight

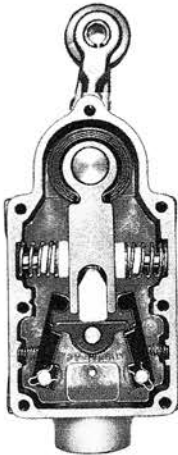
# Limit Switches

Type D200X-NP/D1200X

D1200X  
Standard

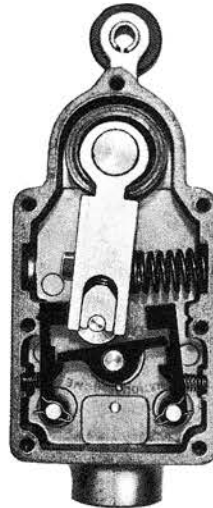


D200X-NP-B  
Neutral Position

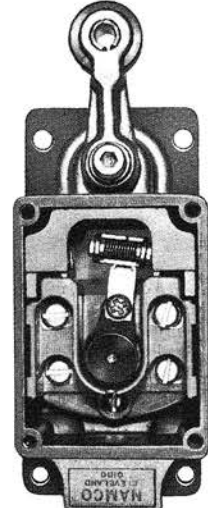


## Provide Separate Enclosures for Mechanical and Electrical Sides

MECHANICAL SIDE



ELECTRICAL SIDE



The contacts are positively maintained until the latch bar is disengaged by the return travel of the lever to reset the switch. Switches are normally assembled for clockwise operating lever movement; however, to obtain counter-clockwise operation, simply transfer the return spring to the opposite side of the internal lever. The return spring serves to reset the switch automatically to its original position when the force on the operating lever is removed, but with spring removed the operating lever will remain in either position as actuated.

The electrical side, completely separated from the mechanical side, provides ample wiring space and readily accessible terminal screws in the molded contact blocks. The contact lever carries self-wiping silver-alloy contacts and is connected directly by a shaft to the latch bar on the mechanical side. Water and oil tight enclosures are assured by the use of proper gasket materials.

## How to Order Switches and Replacement Parts

Always order Switch and Operating Lever as **SEPARATE ITEMS**, and use the Ordering Number listed. Refer to Series EL for Operating Levers.

**EXAMPLE:** To order a Standard Snap-Lock Switch and the operating lever considered as standard, use the catalog numbers as follows:

Snap-Lock Switch  
Operating Lever Assembly

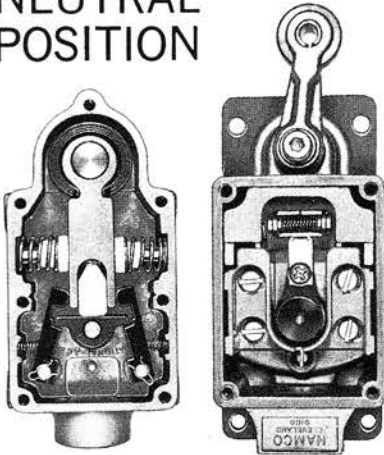
Replacement parts and assemblies should also be ordered by catalog number, giving switch numbers for which the parts are desired.

# Limit Switches

Type D200X-NP-B

Dimensions  
Ratings

## NEUTRAL POSITION



Designed for applications where a neutral position is essential in operation. This series provides the same snap locking action of the other series of SNAP-LOCK Switches.

Can be furnished with standard and style 1 mountings.

## SPECIFICATIONS

Heavy Duty, Machine Tool Type, Isolated Poles, Double Throw, Quick Make, Quick Break, Butt Type, Form "Z" Contacts.

Enclosure is Water, Oil and Dust Tight. Meets (NEMA) Type 1, 4, & 13 Requirements.

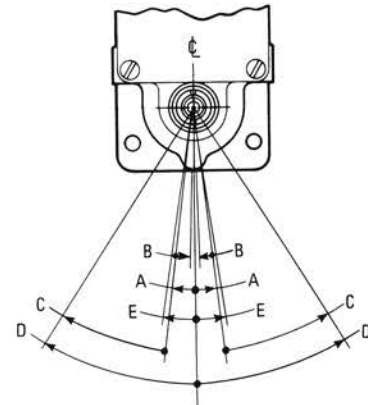
Torque Necessary for Operation of Switch 22 in.-lb.

Ambient Temperature:  $-20^{\circ}\text{C}$  to  $+90^{\circ}\text{C}$ .  
Ampere Rating

Volts	AC	DC
125	20	5
250	15	1.5
480	10	
600	5	

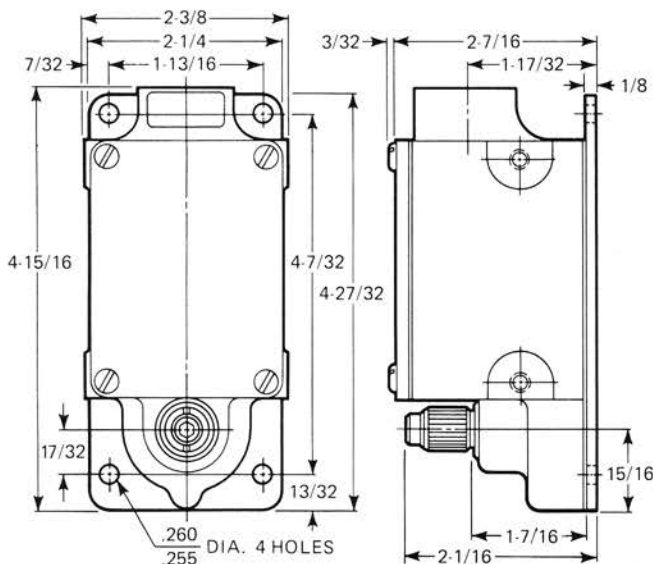
External Lever is Adjustable by  $7^{\circ}30'$  Increments thru  $180^{\circ}$ .

## OPERATIONAL DATA

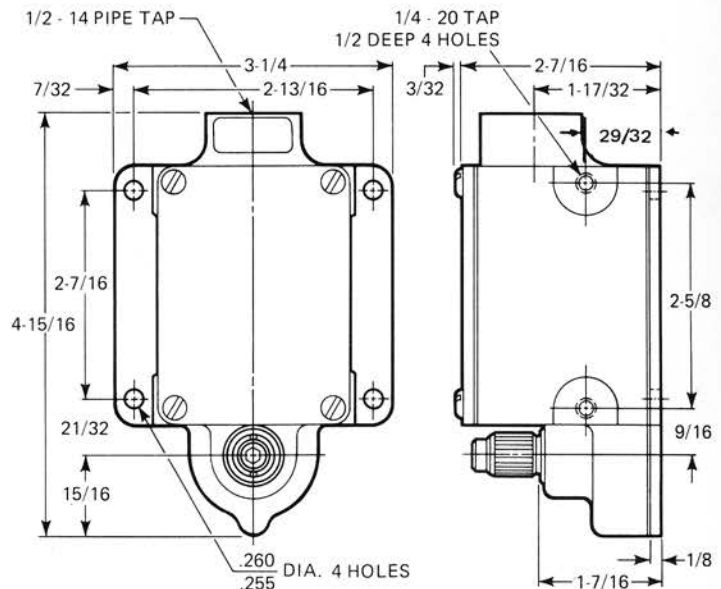


A. Trip Travel	7°
B. Reset Travel	6°
C. Overtravel	26°
D. Total Travel	33°
E. Recommended Travel	7°30'

## DIMENSIONS and MOUNTINGS



STANDARD MOUNTING PLATE



STYLE NO. 1 MOUNTING PLATE

## ORDERING INFORMATION

## ORDERING NUMBERS

Type Mounting

Switch Number

STANDARD MOUNTING

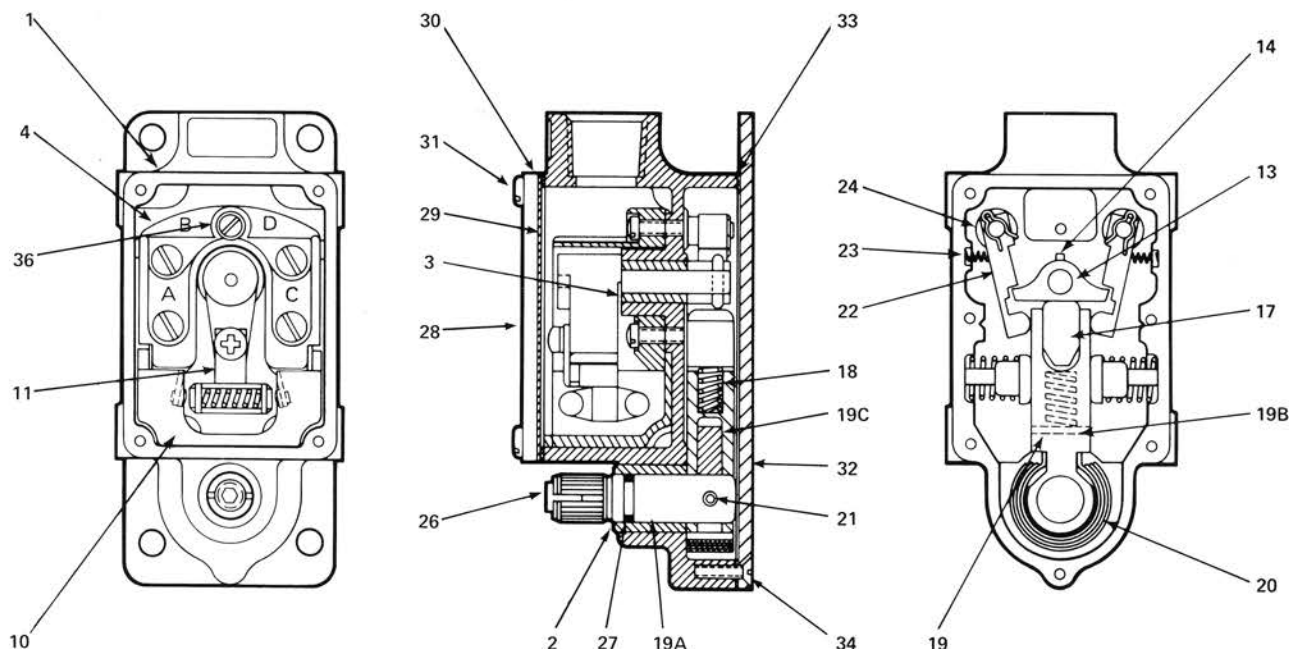
D200X-NP-B-2

STYLE NO. 1 MOUNTING

D200X-NP-B-1

# Limit Switches

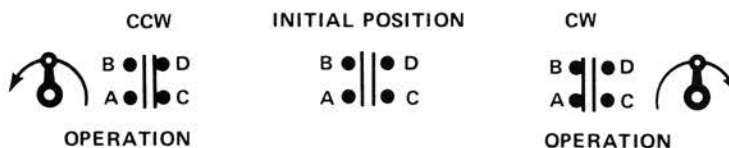
Type D200X-NP-B



Item No.	Ordering Numbers ①		Description	Qty.	Item No.	Ordering Numbers ①		Description	Qty.
	Reference	New				Reference	New		
1	D205GNP	EA043-93003	Housing Assy.	1	21	XRP-3/2-12	EF270-62414	Roll Pin	1
2	D1203	EH110-00064	Bushing	1	22	D242NP	EA044-20014	Latch	2
3	D1204	EH110-00104	Bushing	1	23	D1243	EH160-03164	Latch Spring	2
4	D1215G	EA081-60023	Contact Block	1	24	D1271	EF460-00014	Latch Retaining Ring	2
10	D1227G	EA084-00073	End Insulator	1	26	XPPS-1	EH060-80024	Pipe Plug	1
11	D230G-NP	EA048-30004	Contact Lever Assy.	1	27	XO-7	EH080-00063	"O"-Ring	1
13	D241NPA	EA045-50014	Rocker	1	28	—	EA087-71078	Top Cover (std.) SF	1
14	XRP-3/2-8	EF270-60804	Roll Pin	1	28A	—	EA087-71047	Top Cover - Plastic SF	1
17	D246NPA	EA046-20014	Roll Slide	1	29	D1212	EA084-00094	Top Cover - Insulator	1
18	D1249	EH160-09024	Roller Slide Spring	1	30	—	EA087-90001	Top Cover Gasket	1
19	—	EA046-10105	Lever Shaft Assy. (includes items 19A, 19B, 19C, 20 & 21)	1	31	SB-8-C-8	EF089-80030	Top Cover Screw	4
19A	D1251A	EA085-93124	Lever Shaft	1	31A	SB-8-C-10	EF089-80060	Top Cover Screw for Plastic	4
19B	—	EA044-43045	Lever	1	32	D1209B3	EA082-93014	Bottom Cover (std.)	1
19C	D1252A	EA084-43054	Spring Lever	1	32A	D1209A3	EA082-93154	Bottom Cover - Style 1	1
20	D1254C	EH160-03204	Torsion Spring	1	33	—	EA083-10000	Bottom Cover Gasket	1
					34	—	EF059-89991	Bottom Cover Screw	7
					36	SEM-R-6-C8	EF429-60014	Screw	2

① Reference numbers shown are from previous bulletin EC-B-65-R.

## CONTACT CONFIGURATION



# Limit Switches

Type D1200X

Dimensions  
Ratings

## STANDARD



Single pole, double break, double throw, heavy duty limit switch having mechanical travel of 10° to trip and with one normally open and one normally closed circuit.

Can be furnished with standard and style 1 mountings.

## SPECIFICATIONS

Heavy Duty, Machine Tool Type, Isolated Poles, Double Throw, Quick Make, Quick Break, Butt Type, Form "Z" Contacts.

Enclosure is Water, Oil and Dust Tight. Meets (NEMA) Type 1, 4, & 13 Requirements.

Torque Necessary for Operation of Switch - 14 in.-lb. (Without Return Spring, Item 25, 5-in.-lb.)

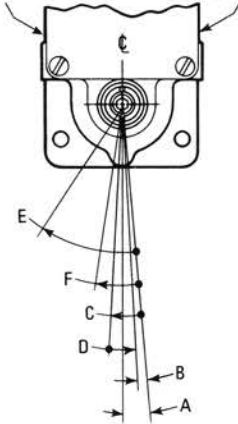
Ambient Temperature: -20°C to +90°C.  
Ampere Rating

Volts	AC	DC
125	20	5
250	15	1.5
480	10	
600	5	

External Lever is Adjustable by 7°30' Increments Thru 180°.

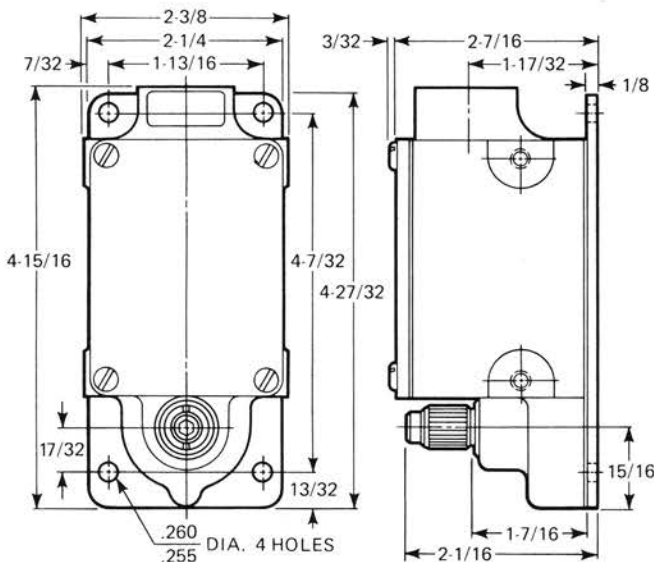
## OPERATIONAL DATA

RETURN SPRING MOUNTED ON THIS SIDE OF SWITCH FOR "CCW" POSITIONS  
RETURN SPRING MOUNTED ON THIS SIDE OF SWITCH FOR "CW" POSITIONS

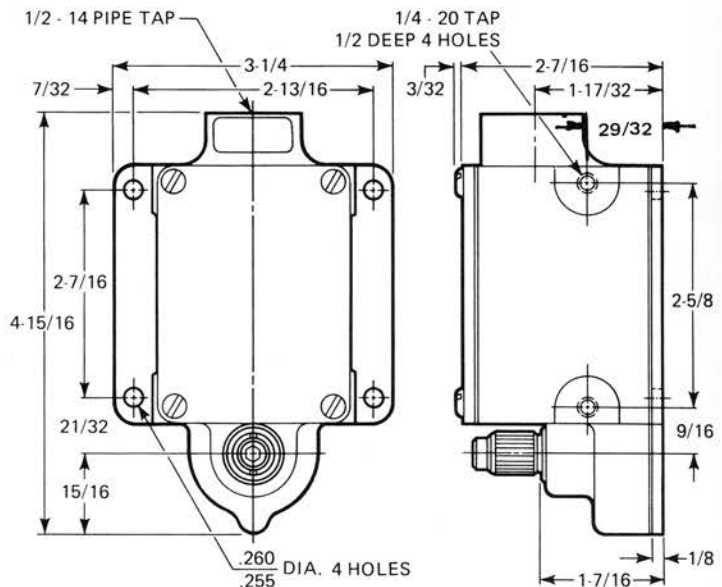


A. Initial Position From $\phi$	5°
B. Free Travel	2°
C. Pre-Travel Trip Position	10°
D. Reset Position	8°
E. Maximum Travel	38°
F. Recommended Travel	13°

## DIMENSIONS and MOUNTINGS



STANDARD MOUNTING PLATE



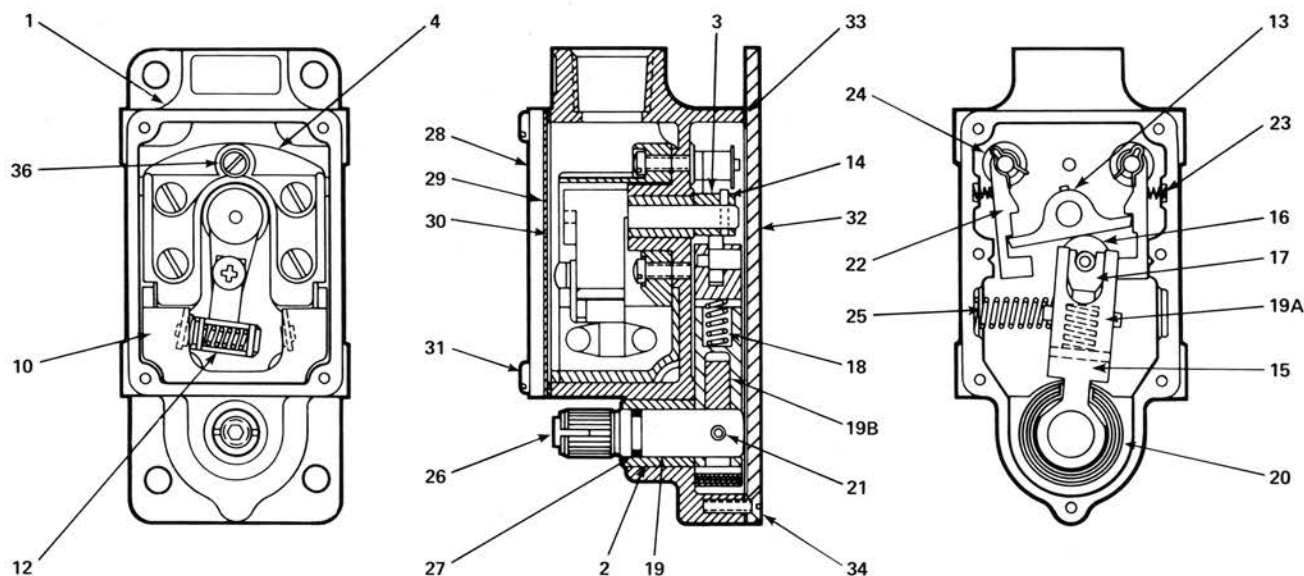
STYLE NO. 1 MOUNTING PLATE

ORDERING INFORMATION	ORDERING NUMBERS ①		
Type Mounting	Standard Rotation CW	Opposite Rotation CCW	Without Spring Return
STANDARD MOUNTING	D1200X-2	D1200X-2-SR	D1200X-2-WS
STYLE NO. 1 MOUNTING	D1200X-1	D1200X-1-SR	D1200X-1-WS



# Limit Switches

Type D1200X

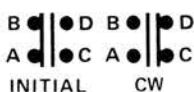


Item No.	Ordering Numbers ①		Description	Qty.	Item No.	Ordering Numbers ①		Description	Qty.
	Reference	New				Reference	New		
1	D1205G	EA083-93003	Housing Assy.	1	21	XRP-3/2-12	EF270-62414	Roll Pin	1
2	D1203	EH110-00064	Bushing	1	22	D1242G1	EA084-23044	Latch	2
3	D1204	EH110-00104	Bushing	1	23	D1243	EH160-03164	Latch Spring	2
4	D1215G	EA081-60023	Contact Block	1	24	D1271	EF460-00014	Latch Retaining Ring	2
10	D1227G	EA084-00073	End Insulator	1	25	—	EH160-03666	Return Spring	1
12	D1230G	EA088-30004	Contact Lever Assy.	1	26	XPPS-1	EH060-80024	Pipe Plug	1
13	D1241	EA085-53004	Rocker	1	27	XO-7	EH080-00063	"O"-Ring	1
14	XRP-3/2-8	EF270-60804	Roll Pin	1	28	—	EA087-71078	Top Cover (std.) SF	1
15	—	EA086-10100	Lever Shaft Assy. (includes items 19, 19A, 19B, 20 & 21)	1	28A	—	EA087-71047	Top Cover - Plastic SF	1
16	D1247B	EA085-73024	Roller	1	29	D1212	EA084-00094	Top Cover - Insulator	1
17	D1246C	EA086-20014	Roller Slide	1	30	—	EA087-90001	Top Cover Gasket	1
18	D1249	EH160-09024	Roller Slide Spring	1	31	SB-8-C-8	EF089-80030	Top Cover Screw	4
19	D1251A	EA085-93124	Lever Shaft	1	31A	SB-8-C-10	EF089-80060	Top Cover Screw for Plastic	4
19A	—	EA084-43045	Lever	1	32	D1209B3	EA082-93014	Bottom Cover (std.)	1
19B	D1252A	EA084-43054	Spring Lever	1	32A	D1209A3	EA082-93154	Bottom Cover - Style 1	1
20	D1254B	EH160-03194	Torsion Spring	1	33	—	EA083-10000	Bottom Cover Gasket	1
					34	—	EF059-89991	Bottom Cover Screw	7
					36	SEM-R-6-C8	EF429-60014	Screw	2

① Reference numbers shown are from previous bulletin EC-B-65-R.

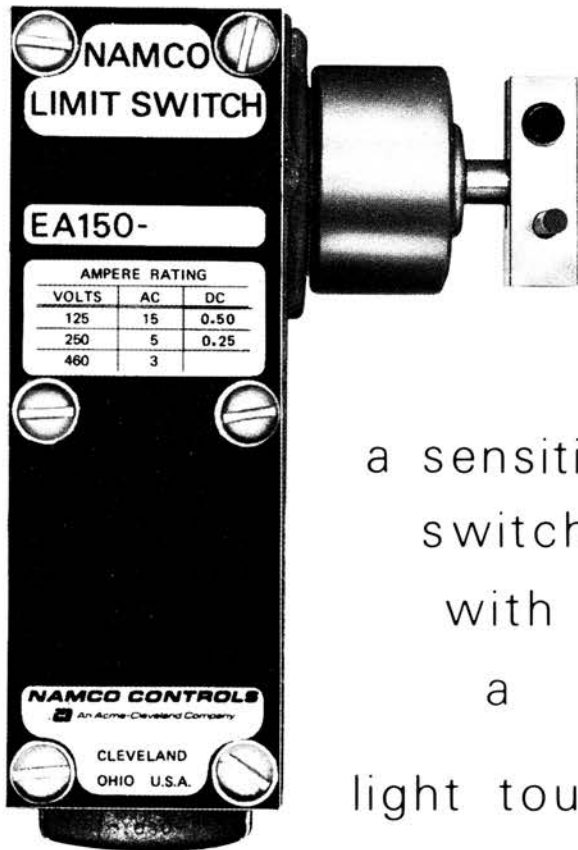
## CONTACT CONFIGURATION

FOR  
CW  
SWITCH

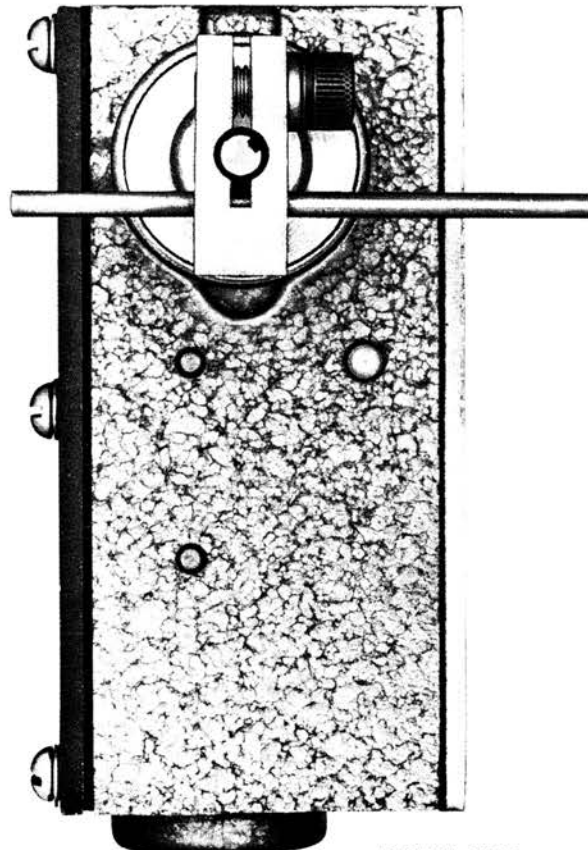


FOR  
CCW  
SWITCH





a sensitive  
switch  
with  
a  
light touch



ACTUAL SIZE  
(Standard Right Hand Shaft  
Extension Shown)

### Design Features and Performance:

Namco Series EA150 Super-Sensitive Limit Switches offer an outstanding combination of performance characteristics. They are ruggedly built to withstand normal vibration, yet sensitive to forces as low as 1½ ounces. While the housing and operating mechanism are standard, a number of features provide a wide range of operating flexibility.

Basic design of the Series EA150 switch housing provides controlled operation of the enclosed switch preventing overtravel within the switch itself and absorbing this overtravel in the mechanical operating control. The internal operating levers have an adjustable steel spring to insure correct pressure on the contact button. This "protective" operating mechanism greatly increases normal switch life and provides necessary sensitivity for rapid contacts and continuous operation.

The switch unit is fully enclosed for protection against dirt and the switch cartridges carry Underwriters Laboratories approval.

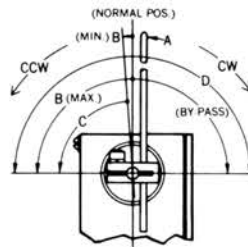
The adjustable operating cam on the Rotary and Oscillating type permits variable pre-travel settings. For example, a simple cam adjustment lets you set 90° pre-travel anywhere within a 180° arc. The steel trip rod, available in lengths to 10", can be adjusted by a simple set screw attachment and can be bent or welded for easy hook-up to other linkages.

Single pole - double throw electrical contacts are made inside the fully enclosed switch unit, and screw type terminals permit wiring for normally open or normally closed circuits. Other contact arrangements are available upon request.

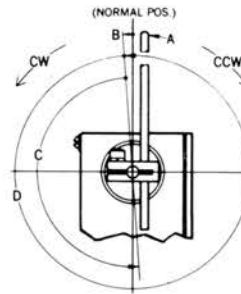
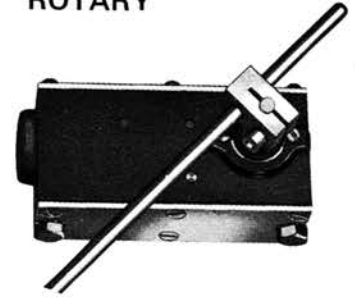
The "Designer's Choice" for: Limit Switch Applications/Counting Devices/Gauging Devices/Time Delay Mechanisms/Safety Switch Applications/Circuit Breakers/Liquid Level Controls/Relays/Governors/. . . and countless other applications requiring a durable switch that you can count on for dependable operation.



## OSCILLATING



## ROTARY



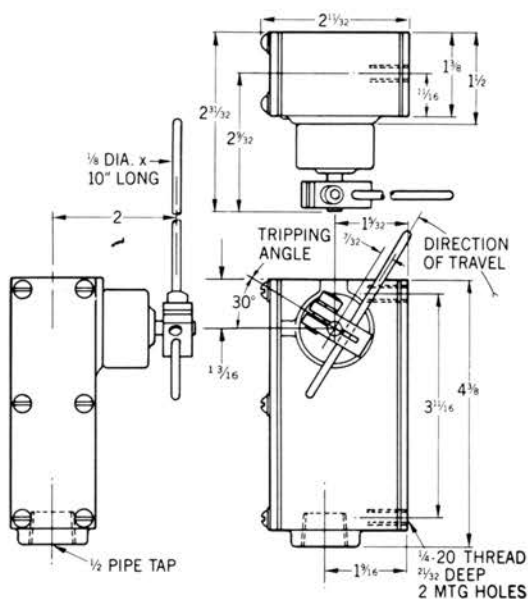
### ORDERING AND OPERATING DATA

EA150-10013 <sup>①</sup> (D-900-1A)	ORDERING NUMBER		
		STEEL BALL BEARING	EA150-30014 (D-900-1CC)
CW or CCW <sup>②</sup>	DIRECTION OF OPERATION	CW or CCW <sup>②</sup>	
15 Inch-ounces	(A) OPERATING PRESSURE	5 Inch-ounces	
ADJUSTABLE FROM 4° min. to 90° max.	(B) TRAVEL TO MAKE OR BREAK CONTACTS	4°	
ADJUSTABLE TO 86°	(C) OVERTRAVEL	TRAVEL TO RESET = 180°	
180°	(D) TOTAL LEVER TRAVEL	360°	
1 lb. 12 oz.	APPROXIMATE WEIGHT OF SWITCH	1 lb. 11 oz.	
1/8" STEEL ROD 10" LENGTH	OPERATING MECHANISM	1/4" STEEL ROD <sup>③</sup> 9" LENGTH	

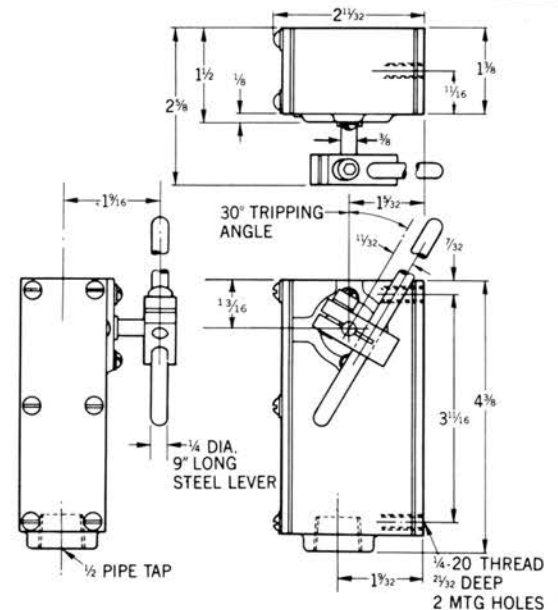
① Bold ordering numbers have replaced light numbers. Please order switches by bold number.

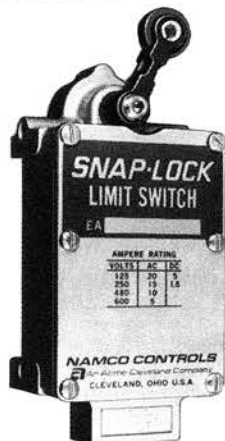
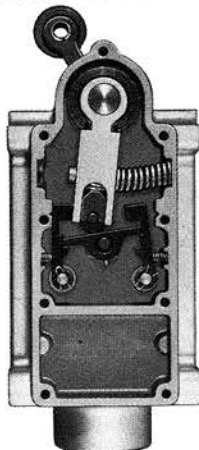
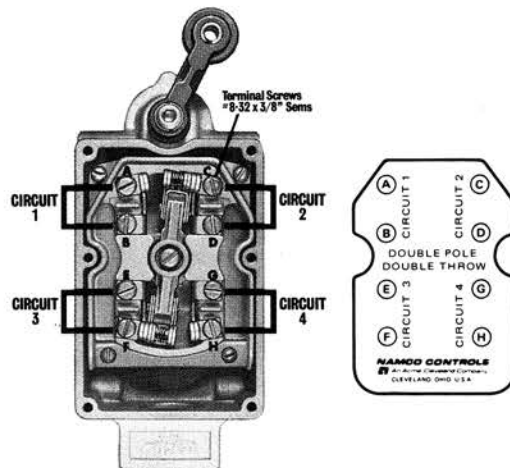
② Mechanism can be positioned to trip switch, in one direction only, either clockwise or counter-clockwise.

③ 1/4" Fibre Rod - 12" Length 1/8" Steel Rod - 10" Length Per Request.



### DIMENSIONS (IN INCHES)

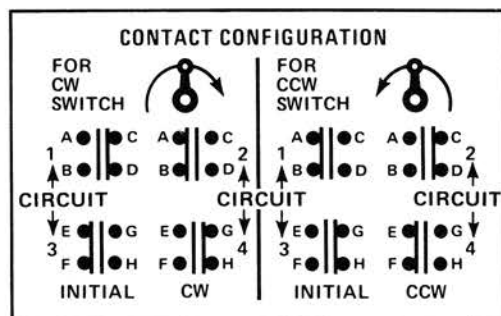


**Series EA170-11100  
Standard****Provide Separate Enclosures for Mechanical  
and Electrical Sides****MECHANICAL SIDE****ELECTRICAL SIDE**

The contacts are positively maintained until the latch is disengaged by the return travel of the lever to reset the switch. Switches are normally assembled for clockwise operating lever movement; however, to obtain counter-clockwise operation, simply transfer the return spring to the opposite side of the internal lever. The return spring serves to reset the switch automatically to its original position when the force on the operating lever is removed, but with spring removed the operating lever will remain in either position as actuated.

**Series EA170-14100  
Short Travel**

**Remark:**  
For Short Travel or  
Reverse Shaft Switches  
please contact  
Jörg Dienes GmbH



The electrical side, completely separated from the mechanical side, provides ample wiring space and readily accessible terminal screws in the molded contact blocks. The contact lever carries self-wiping silver-alloy contacts and is connected directly by a shaft to the latch bar on the mechanical side. Water, oil and dusttight enclosures are assured by the use of proper gasket materials.

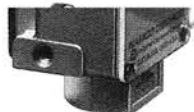
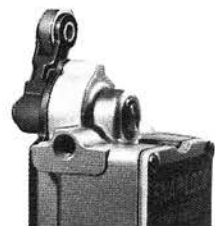
**How to Order Switches  
and Replacement Parts**

Always order Switch and Operating Lever as **SEPARATE ITEMS**, and use the Ordering Number listed. Refer to Series EL for Operating Levers.

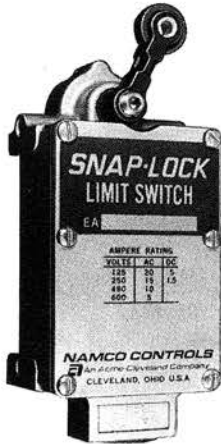
**EXAMPLE:** To order a Standard Snap-Lock Switch and the operating lever considered as standard, use the catalog numbers as follows:

- 1 No. EA170-11100 Snap Lock Switch
- 1 No. EL010-53420 Operating Lever Assembly

Replacement parts and assemblies should also be ordered by catalog number, giving switch numbers for which the parts are desired.

**Series EA170-41100  
Reverse Shaft**

## STANDARD



Double pole, double break, double throw, heavy duty limit switch having mechanical travel of 10° to trip and with two normally open and two normally closed circuits. Can be furnished with standard, style 1 or style 2 mounting.

## SPECIFICATIONS

Heavy Duty, Machine Tool Type, Double Pole, Double Throw, Quick Make, Quick Break, Butt Type. Form "Z" Contacts.

U-L Listed/File No. E12967

Enclosure is Water, Oil and Dusttight. Meets (NEMA) Type 1, 4, & 13 Requirements.

Torque Necessary for Operation of Switch - 23 in. -lb. (Without Return Spring, Item 23, 10 in. -lb.)

External Lever is Adjustable by 7°30' Increments Thru 180°.

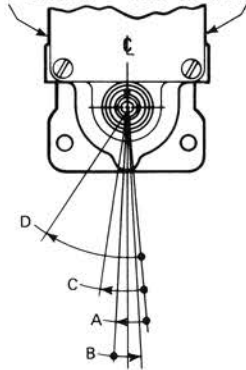
Ambient Temperature: -20°C to +90°C.

### Ampere Rating

Volts	AC	DC
125	20	5
250	15	1.5
480	10	
600	5	

## OPERATIONAL DATA

RETURN SPRING MOUNTED ON THIS SIDE OF SWITCH FOR "CCW" OPERATION

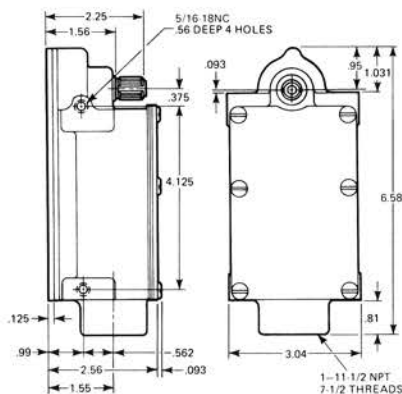


(CW OPERATION SHOWN)

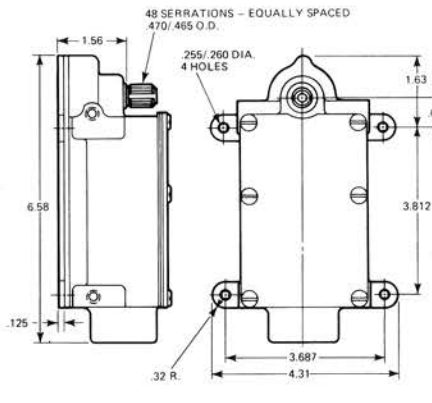
See Page 14 for Contact Configuration

- A. Pre-Travel Trip Position . . . 10°
- B. Reset Position . . . . . 8°
- C. Total Travel . . . . . 37°
- D. Recommended Travel . . . . 13°

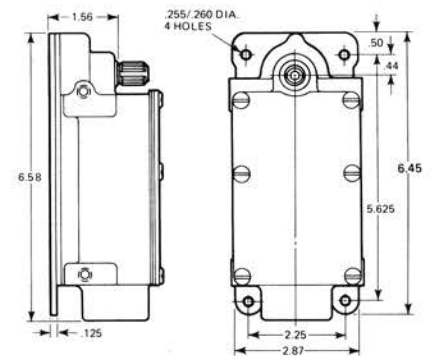
## DIMENSIONS and MOUNTINGS



STANDARD MOUNTING



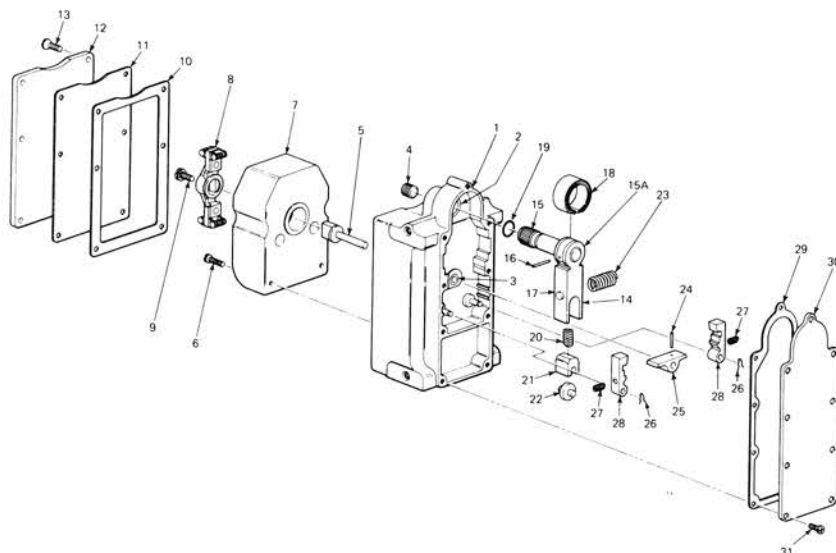
STYLE 1 MOUNTING



STYLE 2 MOUNTING

ORDERING INFORMATION	ORDERING NUMBERS ①		
Type Mounting	Standard Rotation CW	Opposite Rotation CCW	Without Spring Return
STANDARD MOUNTING	<b>EA170-11100</b> (D2400X)	<b>EA170-12100</b> (D2400X-SR)	<b>EA170-13100</b> (D2400X-WS)
STYLE NO. 1 MOUNTING	<b>EA170-21100</b> (D2400X-1)	<b>EA170-22100</b> (D2400X-1-SR)	<b>EA170-23100</b> (D2400X-1-WS)
STYLE NO. 2 MOUNTING	<b>EA170-31100</b> (D2400X-2)	<b>EA170-32100</b> (D2400X-2-SR)	<b>EA170-33100</b> (D2400X-2-WS)

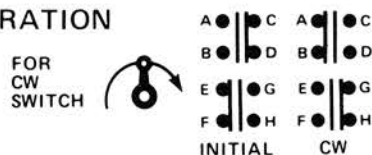
① Order by New EA Series Numbers (Bold Type)  
Old Numbers Shown In Parentheses For Reference Only



Item No.	Ordering Numbers ①		Description	Qty.	Item No.	Ordering Numbers ①		Description	Qty.
	Reference	New				Reference	New		
1	D2405A	EA173-93003	Housing Assy.	1	16	XRP-3/2-12	EF270-62414	Roll Pin	1
2	D1203	EH110-00064	Bushing	1	17	—	EA084-43045	Lever (only)	1
3	D1204	EH110-00104	Bushing	1	18	D1254B	EH160-03194	Torsion Spring	1
4	XPP51	EH060-80024	Pipe Plug	1	19	XO-7	EH080-00063	"O" Ring	1
5	D1238E	EA085-93024	Contact Lever Shaft	1	20	D2449A	EH160-03354	Spring	1
6	SEM-R-6C8	EF429-60014	Contact Block Screw	4	21	D1246C	EA086-20014	Roller Slide	1
7	D2420	EA171-60003	Contact Block Assembly	1	22	D1247B	EA085-73024	Roller	1
8	D2430A	EA178-30004	Lever	1	23	—	EH160-03296	Return Spring	1
9	SEM-P-8C-6BC	EF429-80034	Sems Screw	1	24	XRP-3/2-8	EF270-60804	Roll Pin	1
10	—	EA177-90003	Top Cover Gasket	1	25	D1241	EA085-53004	Rocker	1
11	D2412	EA174-00014	Insulator	1	26	D1271	EF460-00014	Retaining Ring	1
12	—	EA177-71027	Top Cover	1	27	D1243	EH160-03164	Latch Spring	2
13	SB-8-C-8	EF089-80030	Top Cover Screw	6	28	D1242G1	EA084-23044	Latch	2
14	—	EA086-10100	Lever Shaft Assembly (includes items 15, 15A, 16, 17 & 18)	1	29	—	EA173-10003	Bottom Cover Gasket	1
15	D1251A	EA085-93124	Lever Shaft	1	30	D2409-3	EA172-93004	Bottom Cover (std. mtg.)	1
15A	D1252A	EA084-43054	Spring Lever	1	31	D2409A-3	EA172-93034	Bottom Cover (style 1 mtg.)	1
						D2409B-3	EA172-93054	Bottom Cover (style 2 mtg.)	1
						—	EF059-89991	Bottom Cover Screw	9

① Reference numbers shown are from previous bulletin EA-1700.

## CONTACT CONFIGURATION



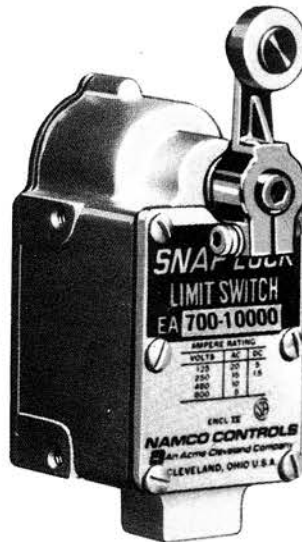
## REPLACEMENT PARTS KITS

ELECTRICAL REPAIR KIT	EA171-12100	INCLUDES ITEMS 6, 7, 8, 9, 10, 11, & 13
MECHANICAL REPAIR KIT	EA171-11109	INCLUDES ITEMS 5, 24, 25, 26, 27, & 28
LEVER SHAFT KIT	EA171-10109	INCLUDES ITEMS 4, 14, 19, 20, 21, 22, 23, 29, & 31

for light  
and heavy duty  
applications

# Snap-Lock Limit Switches

Type SL



## Design Features

### WIDE RANGE OF OPERATION. . .MODULAR CONSTRUCTION. . .PRACTICAL FLEXIBILITY

In every respect these Snap-Lock Limit Switches are the "ultimate" of the industry. The scope of Models is tailored to meet today's rugged requirements . . . there is a Model of size and type to meet virtually all demands.

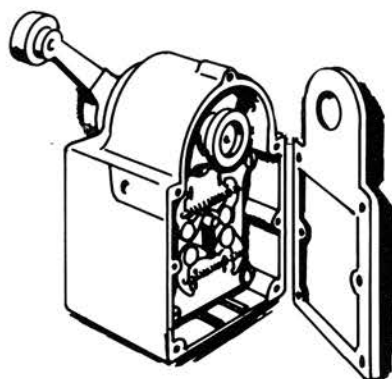
Besides covering all functional requirements this line is designed to meet practically every condition of installation. These Snap-Lock Switches provide reliable "machine-life" service and have the stamina to operate under unusual conditions . . . at the same time giving millions of consistently fast, accurate contacts.

Here are a few of the outstanding features built into the switch for maximum performance.

- Generous overtravel and by-pass.
- Flexibility of motion, clockwise and counter-clockwise.
- Simplicity and interchangeability of cams.
- Light operating torque.
- Fast contact action.
- Form Z contact arrangement.

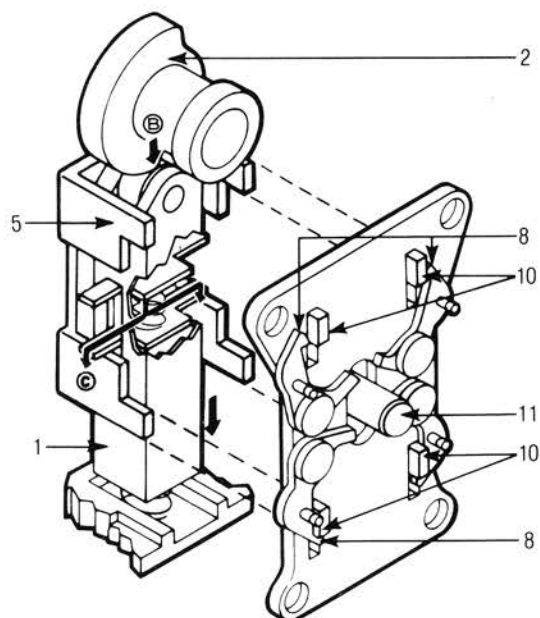
### OPTIONS AVAILABLE

- Precious metal contacts.
- High temperature (0° C to +150° C) components and lubricants. Aluminum housing.
- Low temperature (-40° C to +90° C) components and lubricants.
- Sliding contacts (for Hi-Shock).
- Sealed switches



## a look inside reveals that NAMCO / DIENES Series-SL Switches are designed to

### Snap-Lock Mechanism



#### Parts Nomenclature

1. Cam Follower	6. Floating Arms	10. Ears, Shuttle
2. Cam	7. Compression Spring	11. Operating Pin
3. Return Spring	8. Latches	12. Movable Contacts
4. Fixed Base	9. Latch Plate	13. Stationary Contacts
5. Shuttle		14. Contact Block
		15. Contact Spring

### SNAP-ACTION . . . Reliable Operation Even in Adverse Environments

The Snap-Lock Mechanism is responsible for quickly and positively snapping the contacts open and closed and then locking them in either position. Here's how it works:

### Lets Start the Snap-Lock Mechanism Moving

As the lever arm is moved the Cam (2) starts to rotate, this causes the cam follower to move in direction **B**. The Shuttle (5) is locked in place by Latches (8) which are engaged with the lower fingers (10) of the shuttle. This in turn causes the Floating Arm (6) to compress Spring (7) with resultant force in direction **C**. Operating Pin (11), an integral part of Cam Follower (1), moves downward as the cam continues to rotate; first releasing the upper Latches (8), they remain open and resting against the shuttle fingers, secondly the Operating Pin engages the lower latches. At a predetermined point the latches are forced open and disengage the shuttle fingers. At this point force **C** goes into action and snaps Shuttle (5) to the down position, contact transfer now takes place.

### Simplicity in Design . . . Functional Interchangeability

In most cases these switches are operated by some type of auxiliary lever (1). Namco Controls supplies a series of these, see Product Information Sheets Series EL. Most Namco Controls supplied levers have serrated holes that match the switch operating shafts. The levers are locked in place by simply turning in the screw (2) in the end of the switch operating shaft with an Allen wrench. (3/16") When the switch is operated by a force against the lever, clockwise or counterclockwise return torque is supplied by



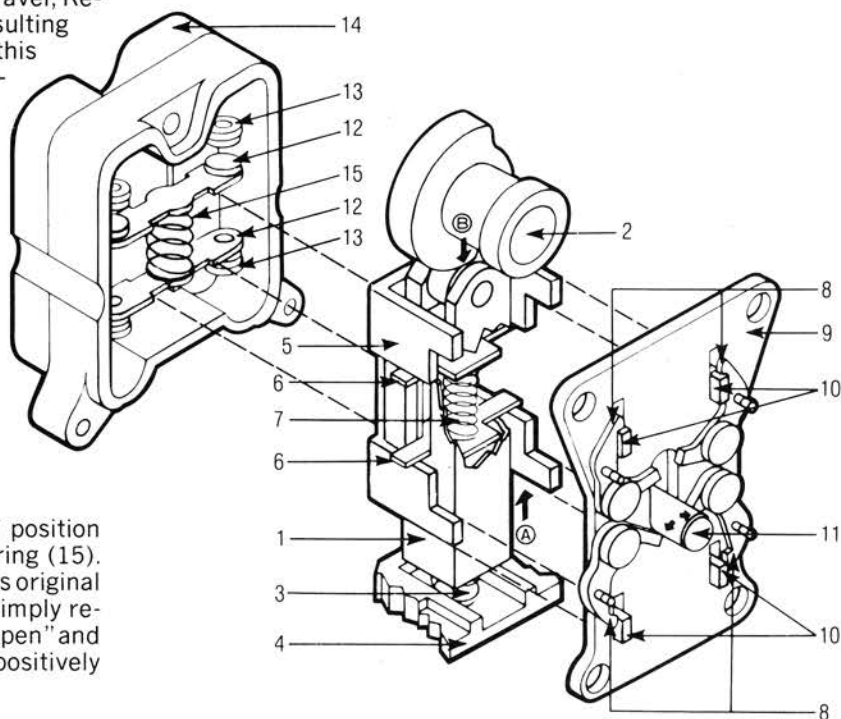
## perform better . . . constructed to last longer

### Here the Snap-Lock Action is Completed

The Cam Follower is at the extreme end of its' travel, Return Spring (3) has been compressed with resulting force in direction **A**. The Cam Follower is held in this position by the cam rise. Shuttle (5) is locked in-to position by the upper Latches (8).

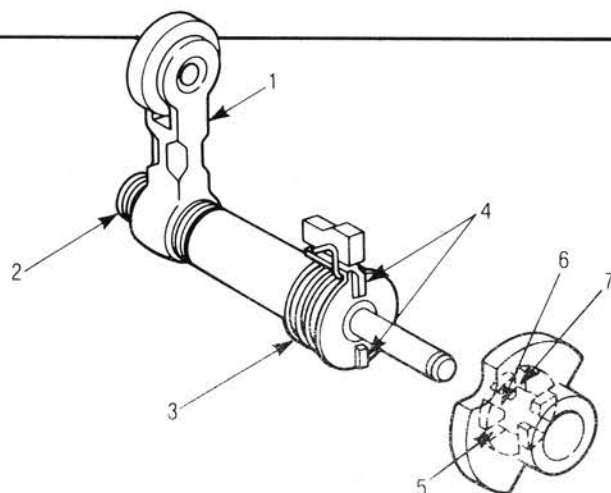
To put the positive Snap-Lock Mechanism in-to use in our switch, we added a pair of movable contact carriers (12) and two pairs of Stationary Contacts (13). The movable contact carriers are connected to the Shuttle (5) by means of a molded plastic carrier (not shown here for clarity). Thus the movable contact carriers are moved from one set of stationary contacts to the other as the shuttle moves. The movable contact carriers are free to "float" and "self align" with the Stationary Contacts for positive wiping action. The Stationary Contacts (13) are an integral part of the molded plastic Contact Block (14).

In the sketch the lower contacts are closed a little before the Shuttle (5) reaches the locked position and are held firmly together by the Contact Spring (15). When the lever arm allows the cam to return to its original position force **A** takes over and the process is simply reversed with the lower contacts being snapped "open" and the upper contacts then snapped "closed" and positively locked.



the self contained torsion spring (3). This motion is transmitted to the cam by two clutch projections (4) that engage the cam slots (either 5, 6 or 7).

No tools are needed to change the operation of the switch from clockwise to counterclockwise or both CW/CCW. To change the rotation you simply remove the back cover, lift cam to disengage and rotate to the proper slot (either 5, 6 or 7).



# Limit Switches

## Type SL

## Specifications Mounting/Dimensions

### Specifications

1. Enclosure is water, oil and dust tight.
2. Enclosure meets NEMA Type 1, 4 and 13 requirements.
3. Contacts made of corrosion resistant silver alloy. Contact shifting mechanism is locked in position by the latches until switch lever is actuated.
4. Standard Temperature Range:  $-20^{\circ}\text{C}$  TO  $+90^{\circ}\text{C}$
5. Operating lever is adjustable to any required position.
6. Operating Lever Angles (travel either clockwise or counter-clockwise) maximum degrees of trip travel, reset travel, as well as total lever travel, are determined by the cam selected.
7. Operating Torques — With  $1\frac{1}{2}''$  operating lever, force to

trip switch varies from 5 to 14 lbs. and overtravel force varies from 4 to 7 lbs. depending on cam selected.

8. Underwriters' Laboratories, Inc. Listed. File No. E12967.

9. Current ratings:

Voltage

125V - A.C. 20.0 Amps\*

250V - A.C. 15.0 Amps\*

480V - A.C. 10.0 Amps\*

600V - A.C. 5.0 Amps\*

125V - D.C. 5.0 Amps

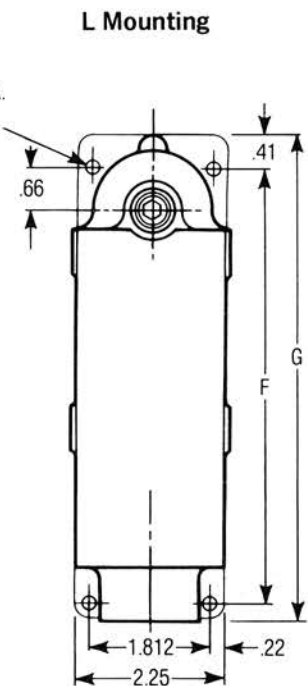
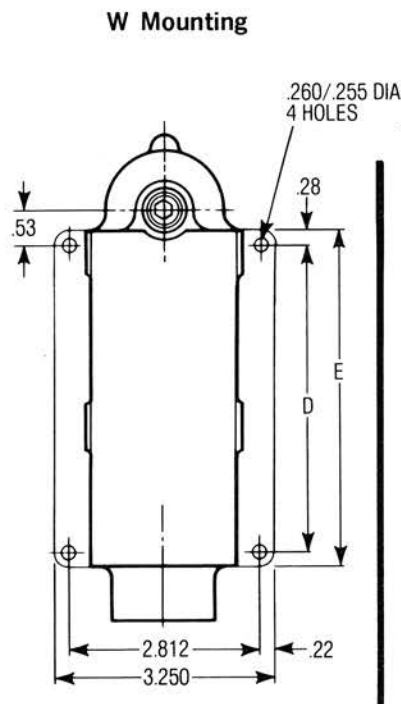
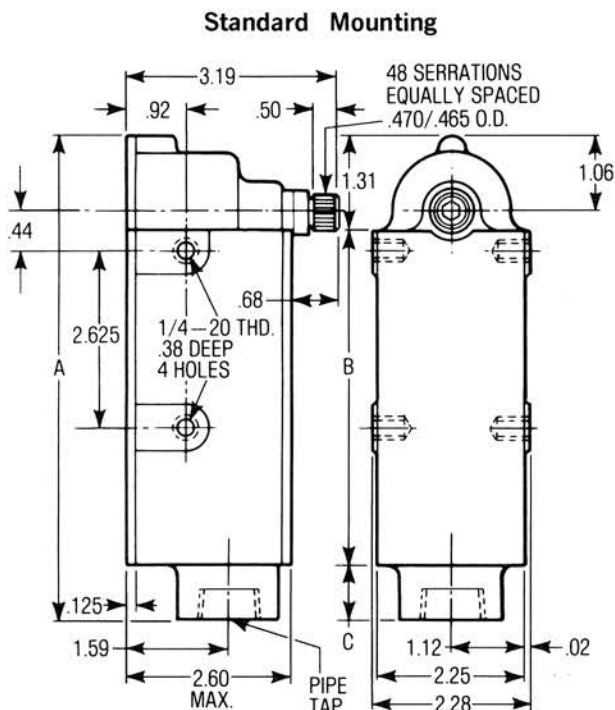
250V - D.C. 1.5 Amps

\*75-100% Power Factor.

### Mounting Styles and Dimensions

Series SL Snap-Lock Limit Switches are designed for flexibility in mounting arrangements. Basic design permits mounting for either side or back. Shown here are the (1) STANDARD for side mounting; (2) W (wide for back mounting); (3) L (long for back mounting). Style W or L mounting plates for back mounting, are available at no extra cost.

CONTACT SEQUENCE	STANDARD SWITCH				MOUNTING STYLE			
	PIPE TAP SIZE	A	B	C	"W"		"L"	
					D	E	F	G
1NO-1NC	1/2-14NPT	4.94	3.00	.62	2.44	3.00	4.22	4.84
2NO-2NC	1-11½NPT	7.06	4.94	.81	4.38	4.94	6.41	7.06
3NO-3NC	1-11½NPT	9.62	7.50	.81	6.94	7.50	8.97	9.62



## Cams Unlimited . . . Operating Sequence Unlimited

The versatility of the Snap-Lock mechanism is gained thru the use of a series of uniquely designed cams. A standard EA700 series switch, supplied with a combination B1/B2 cam can be made to perform several switch sequences by simply rotating the cam.

Namco Controls offers a wide variety of cams which can be

used in all EA700 series switches.

Five typical functions are described here, contact your local distributor, sales office or Namco Controls with your special sequence requirements, we may have a cam to meet your needs.

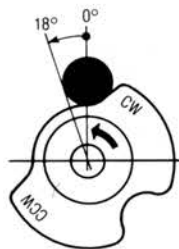
### Typical Cams

#### COMBINATION B1/B2 CAM

The following three operating sequences are built into the combination cam used in the standard EA700 switches; B1 Single Action CW, B1 Single Action CCW and B2 Double Action CW & CCW.

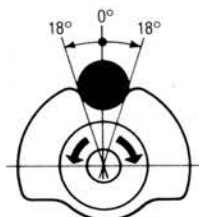
1. The contacts function when the lever is operated clockwise. The lever can be operated counterclockwise but the contacts will not operate.
2. The contacts function when the lever is operated counterclockwise. The lever can be operated clockwise but the contacts will not operate.
3. The contacts function when the lever is operated clockwise or counterclockwise.

#### B1 Single Action



Normally open to make (normally closed to break) IN ONE DIRECTION ONLY. Lever and cam are spring returned to starting position. Used on Single Action Switches only.

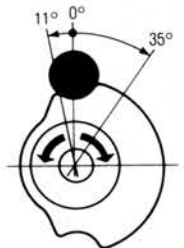
#### B2 Double Action



Normally open to make (normally closed to break) IN EITHER DIRECTION. Lever and cam are spring returned to starting position.

#### NEUTRAL POSITION N CAM

The neutral position cam is designed for applications requiring a neutral position in the contact arrangement. Both the operating lever and cam are spring returned to starting position. The maximum lever travel in either direction is 90°.

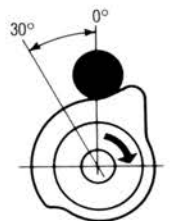


This is the contact action of neutral switches:

- As the lever is moved clockwise the lower contact transfers. As the lever is spring returned to starting position the lower contact is returned to its original position.
- As the lever is moved counterclockwise from starting position the upper contact transfers. As the lever is spring returned to starting position the upper contact returns.

#### MAINTAINED POSITION CAM

The maintained cam is designed for those applications requiring maintained contacts. The action from normally open to make or normally closed to break is maintained until the operating lever is mechanically returned to starting position. The lever and cam will not return to the starting position unless activated by external force.



Maintained Switches are available with two contact operations:

1. When the lever is moved clockwise the normally open contacts close and the normally closed contacts open. The lever is maintained in tripped position. As the lever is activated counterclockwise to starting position, normally open contacts open and normally closed contacts close.
2. When the lever is moved clockwise the normally open contacts close and the normally closed contacts open. This contact arrangement is maintained as the lever is spring returned to starting position and until the lever is moved counterclockwise when the normally open contacts open and the normally closed contacts close.

# Limit Switches

## Type SL

Ordering  
Information

### STANDARD SWITCHES

#### CW OPERATION ONLY (Combination B-1/B-2 Cam)

Contacts transfer when lever is operated CW. Lever can be operated CCW but contacts will not transfer.

Contacts	Circuits	Mounting			Operational Data
		Standard	"W"	"L"	
1 N.O. 1 N.C.	CW INITIAL CCW 	<b>EA700-10000</b> (SL2C)	<b>EA700-40000</b> (SL2C-W)	<b>EA700-70000</b> (SL2C-L)	<p>           A. Trip Travel ..... 18°            B. Reset Travel ..... 14°            C. Recommended Travel ..... 30°            D. Total Travel Available ..... 90°            Torque (Inch Lbs.): 1 N.O. - 1 N.C. .... 15                                      2 N.O. - 2 N.C. .... 24                                      3 N.O. - 3 N.C. .... 33         </p>
2 N.O. 2 N.C.	CW INITIAL CCW 	<b>EA700-20000</b> (SL3C)	<b>EA700-50000</b> (SL3C-W)	<b>EA700-80000</b> (SL3C-L)	
3 N.O. 3 N.C.	CW INITIAL CCW 	<b>EA700-30000</b> (SL4C)	<b>EA700-60000</b> (SL4C-W)	<b>EA700-90000</b> (SL4C-L)	

#### CCW OPERATION ONLY (Combination B-1/B-2 Cam)

Contacts transfer when lever is operated CCW. Lever can be operated CW but contacts will not transfer.

1 N.O. 1 N.C.	CW INITIAL CCW 	<b>EA700-10001</b> (SL2C-Z)	<b>EA700-40001</b> (SL2C-W-Z)	<b>EA700-70001</b> (SL2C-L-Z)	<p>           A. Trip Travel ..... 18°            B. Reset Travel ..... 14°            C. Recommended Travel ..... 30°            D. Total Travel Available ..... 90°            Torque (Inch Lbs.): 1 N.O. - 1 N.C. .... 15                                      2 N.O. - 2 N.C. .... 24                                      3 N.O. - 3 N.C. .... 33         </p>
2 N.O. 2 N.C.	CW INITIAL CCW 	<b>EA700-20001</b> (SL3C-Z)	<b>EA700-50001</b> (SL3C-W-Z)	<b>EA700-80001</b> (SL3C-L-Z)	
3 N.O. 3 N.C.	CW INITIAL CCW 	<b>EA700-30001</b> (SL4C-Z)	<b>EA700-60001</b> (SL4C-W-Z)	<b>EA700-90001</b> (SL4C-L-Z)	

#### CW & CCW OPERATION (Combination B-1/B-2 Cam)

Contacts transfer when lever is operated CW or CCW.

1 N.O. 1 N.C.	CW INITIAL CCW 	<b>EA700-10100</b> (SL2C-B-2)	<b>EA700-40100</b> (SL2C-B-2-W)	<b>EA700-70100</b> (SL2C-B-2-L)	<p>           A. Trip Travel ..... 18°            B. Reset Travel ..... 14°            C. Recommended Travel ..... 30°            D. Total Travel Available ..... 90°            Torque (Inch Lbs.): 1 N.O. - 1 N.C. .... 15                                      2 N.O. - 2 N.C. .... 24                                      3 N.O. - 3 N.C. .... 33         </p>
2 N.O. 2 N.C.	CW INITIAL CCW 	<b>EA700-20100</b> (SL3C-B-2)	<b>EA700-50100</b> (SL3C-B-2-W)	<b>EA700-80100</b> (SL3C-B-2-L)	
3 N.O. 3 N.C.	CW INITIAL CCW 	<b>EA700-30100</b> (SL4C-B-2)	<b>EA700-60100</b> (SL4C-B-2-W)	<b>EA700-90100</b> (SL4C-B-2-L)	

Order by new EA Series numbers (Bold Type). Numbers shown in Parentheses for reference only.

## NEUTRAL POSITION SWITCHES

### N CAM — NEUTRAL POSITION — ALL CONTACTS OPEN

As lever is moved CW upper contacts close. As lever is spring returned to starting position upper contacts open. As lever is moved CCW from starting position lower contacts close. As lever is spring returned to starting position lower contacts open.

Contacts	Circuits	Mounting			Operational Data
		Standard	"W"	"L"	
2 N.O.		<b>EA700-15000</b> (SL2C-N)	<b>EA700-45000</b> (SL2C-N-W)	<b>EA700-75000</b> (SL2C-N-L)	<p>Direction of Rotation . . . . . CW      CCW  A. Trip Travel . . . . . 13°      35°  B. Reset Travel . . . . . 9°      11°  C. Recommended Travel . . . . . 45°      45°  D. Total Travel . . . . . 90°      90°</p> <p>Torque: (Inch Lbs.)  N Cam      2 N.O. . . . . CW . . . . . 18                2 N.O. . . . . CCW . . . . . 13.5                4 N.O. . . . . CW . . . . . 19.5                4 N.O. . . . . CCW . . . . . 15  N1 Cam      2 N.C. . . . . CW . . . . . 18                2 N.C. . . . . CCW . . . . . 13.5</p>
4 N.O.		<b>EA700-25000</b> (SL3C-N)	<b>EA700-55000</b> (SL3C-N-W)	<b>EA700-85000</b> (SL3C-N-L)	

### N CAM — NEUTRAL POSITION — ALL CONTACTS CLOSED

As lever is moved CW lower contacts open. As lever is spring returned to starting position lower contacts close. As lever is moved CCW from starting position upper contacts open. As lever is spring returned to starting position upper contacts close.

2 N.C.		<b>EA700-15100</b> (SL2C-N-1)	<b>EA700-45100</b> (SL2C-N-1-W)	<b>EA700-75100</b> (SL2C-N-1-L)
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### N1 — NEUTRAL POSITION — ALL CONTACTS OPEN

As lever is moved CW lower contacts close. As lever is spring returned to starting position lower contacts open. As lever is moved CCW from starting position upper contacts close. As lever is spring returned to starting position upper contacts open.

2 N.O.		<b>EA700-15700</b> (SL2C-N-7)	<b>EA700-45700</b> (SL2C-N-7-W)	<b>EA700-75700</b> (SL2C-N-7-L)
4 N.O.		<b>EA700-25102</b> (SL3C-N-7)	<b>EA700-55102</b> (SL3C-N-7-W)	<b>EA700-85102</b> (SL3C-N-7-L)

### N1CAM — NEUTRAL POSITION — ALL CONTACTS CLOSED

As lever is moved CW upper contacts open. As lever is spring returned to starting position upper contacts close. As lever is moved CCW from starting position lower contacts open. As lever is spring returned to starting position lower contacts close.

2 N.C.		<b>EA700-15800</b> (SL2C-N-8)	<b>EA700-45800</b> (SL2C-N-8-W)	<b>EA700-75800</b> (SL2C-N-8-L)
4 N.C.		<b>EA700-25108</b> (SL3C-N-8)	<b>EA700-55108</b> (SL3C-N-8-W)	<b>EA700-85108</b> (SL3C-N-8-L)

Direction of Rotation . . . . .	CW      CCW
A. Trip Travel . . . . .	31°      31°
B. Reset Travel . . . . .	22°      22°
C. Recommended Travel . . . . .	45°      45°
D. Total Travel . . . . .	90°      90°
Torque: (Inch Lbs.)	
N7 Cam      2 N.O. . . . . CW . . . . .	15
2 N.O. . . . . CCW . . . . .	19.5
4 N.O. . . . . CW . . . . .	16.5
4 N.O. . . . . CCW . . . . .	20.5
N8 Cam      2 N.C. . . . . CW . . . . .	15
2 N.C. . . . . CCW . . . . .	19.5
4 N.C. . . . . CW . . . . .	16.5
4 N.C. . . . . CCW . . . . .	20.5

Order by new EA Series numbers (Bold Type). Numbers shown in Parentheses for reference only.



# Limit Switches

Type SL

Ordering  
Information

## MAINTAINED SWITCHES

### M CAM — MAINTAINED CONTACTS & LEVER POSITION

Lever and contacts are maintained in tripped position. When lever is moved CCW the N.C. contacts open and the N.O. contacts close. Starting at this position rotating the lever CW the N.O. contacts open and the N.C. close.

Con- tacts	Circuits		Mounting		
	Position 1	Position 2	Standard	"W"	"L"
1 N.O. 1 N.C.			<b>EA700-16000</b> (SL2C-M)	<b>EA700-46000</b> (SL2C-M-W)	<b>EA700-76000</b> (SL2C-M-L)
2 N.O. 2 N.C.			<b>EA700-26000</b> (SL3C-M)	<b>EA700-56000</b> (SL3C-M-W)	<b>EA700-86000</b> (SL3C-M-L)

Order by new EA Series numbers (Bold Type).  
Numbers shown in Parentheses for reference only.

### M7 CAM — MAINTAINED CONTACTS — LEVER RETURNED

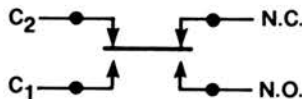
Contacts are maintained in tripped position, torsion spring will return lever to initial position when released. When lever is moved CCW the N.C. contacts open and the N.O. contacts close. The lever must then be returned to the initial position and be operated in the CW direction to reset the contacts.

1 N.O. 1 N.C.			<b>EA700-16700</b> (SL2C-M7)	<b>EA700-46700</b> (SL2C-M7-W)	<b>EA700-76700</b> (SL2C-M7-L)
2 N.O. 2 N.C.			<b>EA700-26700</b> (SL3C-M7)	<b>EA700-56700</b> (SL3C-M7-W)	<b>EA700-86700</b> (SL3C-M7-L)

### FORM Z

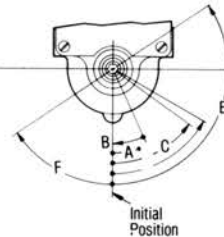
A Form Z contact arrangement is one which has single-pole double-throw contacts with four terminals—two for normally open and two for normally closed. The function of this arrangement is to open one circuit and close the other.

NEMA Standard 11-12-1970.

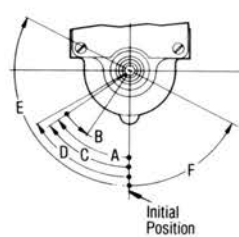


### Operational Data

#### POSITION 1 CCW



#### POSITION 2 CW

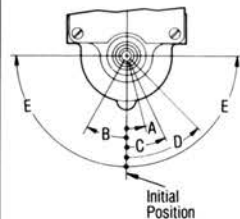


Position	1 (CCW)	2 (CW)
A. Trip Travel	25°	55°
B. Reset Travel	25°	22°
C. Min. Travel to Maintain	54°	55°
D. Recommended Travel	60°	60°
E. Total Travel	124°	116°
F. Overall Travel	56°	64°

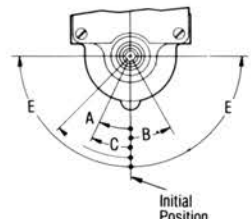
Torque	(Inch Lbs.)	
M Cam	1 N.O. CW	6
	1 N.C. CCW	9
	2 N.O. CW	6
	2 N.C. CCW	12

To change Switch Operation from Cam Position 1 to Position 2, Operate Switch thru Angle C, Remove Lever and Reset at Initial Position.

#### POSITION 1 CCW



#### POSITION 2 CW

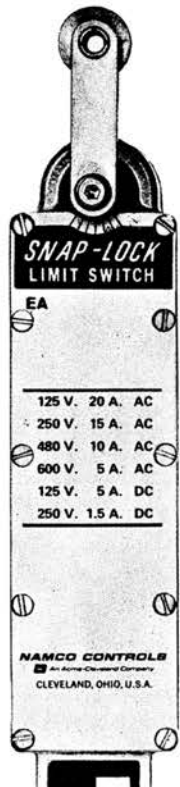


Position	1 (CCW)	2 (CW)
A. Trip Travel	16°	30°
B. Reset Travel	30°	26°
C. Min. Travel to Maintain	26°	30°
D. Recommended Travel	45°	45°
E. Total Travel	90°	90°


Torque	(Inch Lbs.)	
M7 Cam	1 N.O. CW	12
	1 N.C. CCW	13.5
	2 N.O. CW	15
	2 N.C. CCW	16.5

To change Switch Operation from Cam Position 1 to Position 2, Operate Switch thru Angle B, Remove Lever and Reset at Initial Position.






**TRIPLE POLE  
DOUBLE THROW**



**DOUBLE POLE  
DOUBLE THROW**



**SINGLE POLE  
DOUBLE THROW**

This New Namco Limit Switch is rugged, compact and versatile. Ideally suited for marine and other corrosive environments.

CURRENT RATINGS	
VOLTAGE	AMPS
125V-A.C.	20.0*
250V-A.C.	15.0*
480V-A.C.	10.0*
600V-A.C.	5.0
125V-D.C.	5.0
250V-D.C.	1.5

\* 75-100% Power Factor

## Design Features

**CONSTRUCTION.** . . . Completely fabricated from non-corrosive materials, its bronze housing and high quality stainless steel shaft insure against external damage to the switch from salt spray or corrosive elements. Sealing against leakage is achieved through the use of high quality PVC gaskets on machined surfaces and "O" Ring protection, plus close tolerance between the shaft and bushing.

**DURABILITY.** . . . All internal components are of beryllium copper or high grade stainless steel, chrome plated when required, to protect against bearing surface wear and to provide millions of operations. Heavy-duty electrical contacts are of the SLS sliding, double break type, the same as used in the Navy approved type N-SLS switch series, built to meet high shock requirements as outlined in MIL-C-2212 D

## Design Features

**CONSTRUCTION.** . . . Completely fabricated from non-corrosive materials, its bronze housing and high quality stainless steel shaft insure against external damage to the switch from salt spray or corrosive elements. Sealing against leakage is achieved through the use of high quality PVC gaskets on machined surfaces and "O" Ring protection, plus close tolerance between the shaft and bushing.

**DURABILITY.** . . . All internal components are of beryllium copper or high grade stainless steel, chrome plated when required, to protect against bearing surface wear and to provide millions of operations. Heavy-duty electrical contacts are of the butt double break type.

## EA780

### SLIDING CONTACTS

### HIGH-SHOCK

**CONTACTS.** . . . The Marine Switch is available in three basic contact arrangements: 1NO-1NC; 2NO-2NC; or 3NO-3NC contacts. The standard B1 cam provides for either CW or CCW operation; B2 cam for operation in both directions (CW and CCW) is also available. Sliding contacts wipe clean with each operation.

**ENCLOSURE.** . . . meets MIL Spec. C-2212 D Submersible (15 ft. - 30 min.)

A variety of corrosion-resistant levers are available to meet specific actuating requirements.

## EA790

### BUTT CONTACTS

### STANDARD

**CONTACTS.** . . . This Limit Switch is available in three basic contact arrangements: 1NO-1NC; 2NO-2NC; or 3NO-3NC contacts. The standard B1 cam provides for either CW or CCW operation; B2 cam for operation in both directions (CW and CCW) is also available.

**ENCLOSURE** . . . meets MIL Spec. C-2212 D Submersible (15 ft. - 30 min.)

A variety of corrosion-resistant levers are available to meet specific actuating requirements.

EA780  
EA790

# Limit Switches

Type SL

High-shock marine  
severe environment

## SPECIFICATIONS

ENCLOSURE is water, oil, dust and spray tight.  
Meets: NEMA requirement, type 1 thru 6  
Conforms to MIL Spec. C-2212 D  
Submersible (15 ft. for 30 min.)

CONTACTS made of corrosion resistant silver alloy. Contact shifting mechanism is locked in position by latches until switch lever is actuated.

TEMPERATURE RANGE -20°C to 90°C.

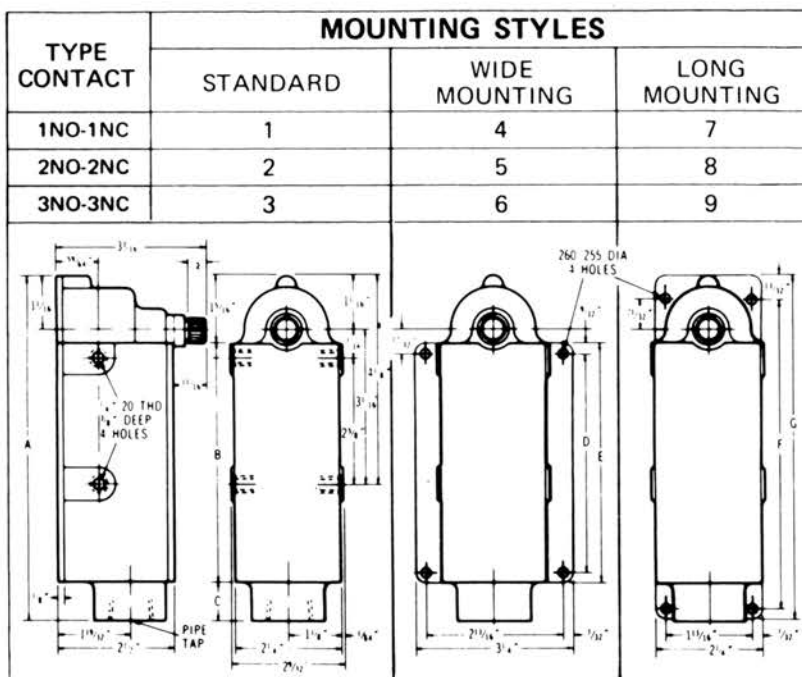
Modifications available for high temperature or low temperature applications.

For detailed operational information, request Bulletin EA 700.

Standard or corrosion resistant lever specifications on request.

### OPERATING DATA - CAM MOVEMENT

CAM		TRAVEL - DEGREES			
ACTION	TYPE	TRIP	RESET	RECOM'D	TOTAL
CW or CCW	B1	18	14	30	90
CW and CCW	B2	18	14	30	90

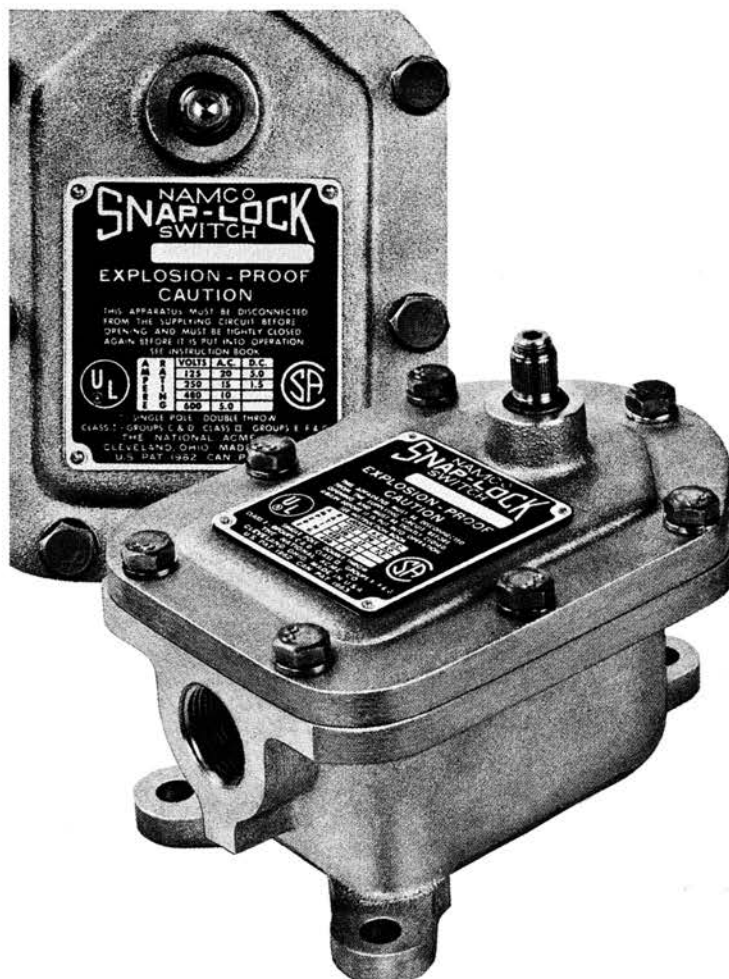


### DIMENSIONS

TYPE CONTACT	A	B	C	D	E	F	G
1NO-1NC	4.15/16"	3"	5/8"	2.7/16"	3"	4.7/32"	4.27/32"
2NO-2NC	7.1/16"	4.15/16"	13/16"	4.3/8"	4.15/16"	6.13/16"	7.1/16"
3NO-3NC	9.5/8"	7.1/2"	13/16"	6.15/16"	7.1/2"	8.31/32"	9.5/8"

### ORDERING DATA

TYPE CONTACT	CONDUIT OPENING NPT	MT'G. STYLE	CAM ACTION	SLIDING CONTACTS		BUTT CONTACTS	
				B1 CAM	B2 CAM	B1 CAM	B2 CAM
1NO-1NC	3/4" - 14	1	CW	EA780-10000	EA780-10100	EA790-10000	EA790-10100
			CCW	EA780-10001		EA790-10001	
		4	CW	EA780-40000	EA780-40100	EA790-40000	EA790-40100
			CCW	EA780-40001		EA790-40001	
		7	CW	EA780-70000	EA780-70100	EA790-70000	EA790-70100
			CCW	EA780-70001		EA790-70001	
2NO-2NC	1" - 11-1/2	2	CW	EA780-20000	EA780-20100	EA790-20000	EA790-20100
			CCW	EA780-20001		EA790-20001	
		5	CW	EA780-50000	EA780-50100	EA790-50000	EA790-50100
			CCW	EA780-50001		EA790-50001	
		8	CW	EA780-80000	EA780-80100	EA790-80000	EA790-80100
			CCW	EA780-80001		EA790-80001	
3NO-3NC	1" - 11-1/2	3	CW	NOT AVAILABLE		EA790-30000	EA790-30100
			CCW			EA790-30001	
		6	CW			EA790-60000	EA790-60100
			CCW			EA790-60001	
		9	CW			EA790-90000	EA790-90100
			CCW			EA790-90001	



**AMPERE RATINGS**  
(75 – 100% power factor)

V	AC	DC
125	20	5.0
250	15	1.5
480	10	—
600	5	—



**NEMA type enclosure listed and approved by the Underwriters Laboratories and Canadian Standards Association.**

Heavy-duty, 600-volt EXPLOSION-PROOF LIMIT SWITCH is available with Snap-Lock contacts 1 NO – 1 NC, 2 NO – 2 NC, 3 NO – 3 NC. Maximum ambient temperature is 200 F for continuous use. Torques are 15, 27, and 33 inch-pounds, respectively, with any of the many switching cams and operating levers available at Namco Controls.

## Design features and performance

**SERVICE CONDITIONS** — The Series EA-800-UL explosion-proof limit switches operate dependably where gases, vapors, and dusts are potential explosion hazards. The switch bodies resist corrosion.

**RUGGED CONSTRUCTION** — Approved spark-proof bronze, aluminum, or cast-iron housings can withstand internal and external gas explosions. In addition to the standard silver alloy butt contact arrangement, special approved switches are available with sliding contacts for resistance to abnormal shock and vibration. Wiring space is ample. Enclosures meet NEMA classifications Type 7, Class I, Groups C and D; and Type 9, Class II, Groups E, F, and G.

**PROVEN PERFORMANCE** — *Cycle life is in the millions*, when operated at rated current, voltage, and temperature. Standard switches have maximum ambient temperature ratings 90°C continuous. Switches can be specially ordered with either –40°C or +180°C capabilities.

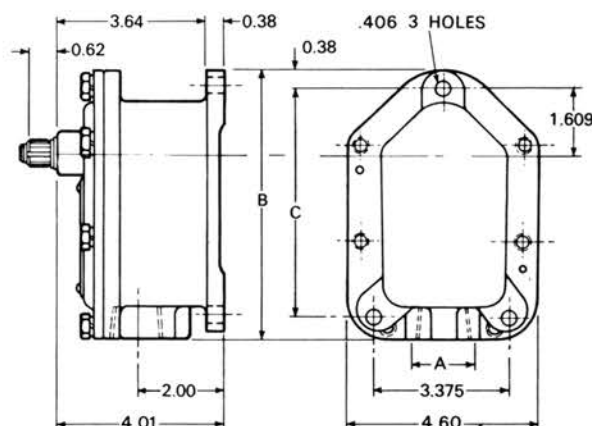
**CAM SELECTION** — Interchangeable cams offer a variety of contact sequences including standard, maintained and neutral positions.

**LEVERS AVAILABLE** — A variety of levers for explosion-proof limit switches can be ordered from Namco Controls Bulletin EL.

## Operating Data — Cam Movement

CAM		TRAVEL (deg)				TYPE CONTACT AND TORQUE REQUIRED (in.-lb.)		
ACTION	TYPE	Trip	Reset	Recm <sup>1</sup>	Total	1 NO - 1 NC	2 NO - 2 NC	3 NO - NC
CW or CCW	B1	18	14	30	90	15	27	33
CW and CCW	B2	18	14	30	90	15	27	33
CW and CCW, short travel	B9	13	10	30	90	16.5	19.5	33

1. Recommended

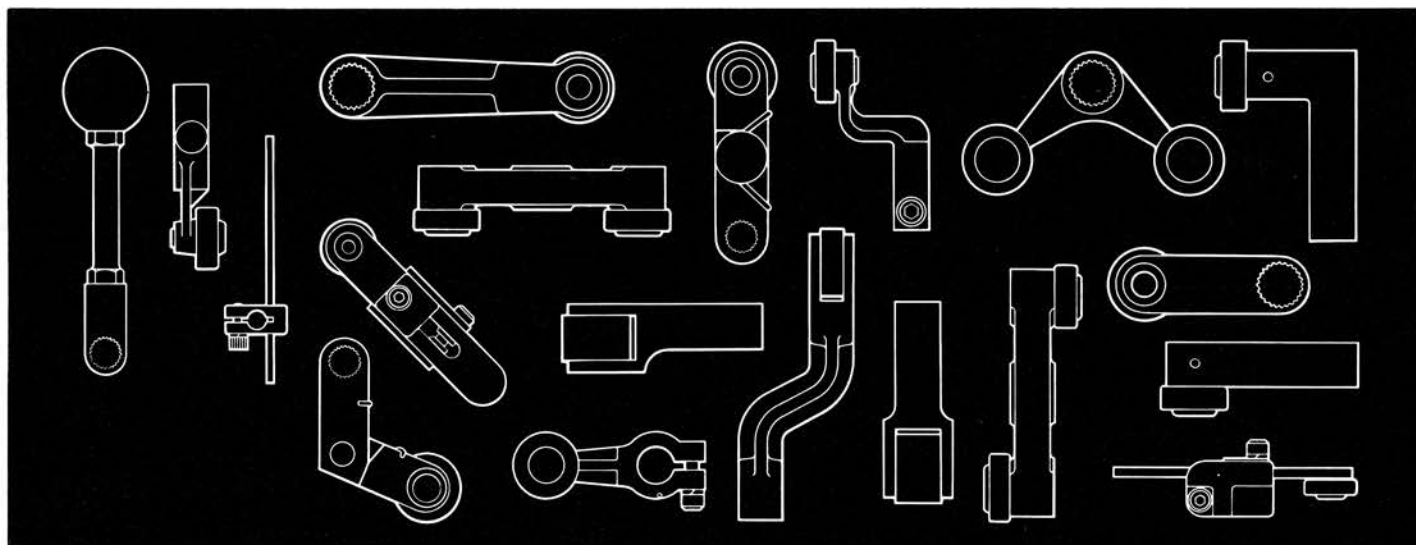


## Ordering Data

TYPE CONTACT	DIMENSIONS (in.)			HOUSING MATERIALS (Shipping wt. lb.)	ORDERING NUMBERS <sup>1</sup>			
	CONDUIT OPENING NPT	TOTAL HEIGHT (in.)	MOUNT HEIGHT (in.)		CAM ACTION	B1	B2	B9
	A	B	C					
1 NO — 1 NC	¾" 14	6.47	5.422	BRONZE (12)	CW	EA800-10040 (SL2XC)	EA800-10140 (SL2XC-B2)	EA800-10940 (SL2XC-B9)
					CCW	EA800-10041 (SL2XC-Z)		
				ALUMINUM (6)	CW	EA800-10050 (SL2XC1)	EA800-10150 (SL2XC1-B2)	EA800-10950 (SL2XC1-B9)
					CCW	EA800-10051 (SL2XC1-Z)		
				CAST IRON (12)	CW	EA800-10060 (SL2XC2)	EA800-10160 (SL2XC2-B2)	EA800-10960 (SL2XC2-B9)
					CCW	EA800-10061 (SL2XC2-Z)		
2 NO — 2 NC	1" 11½	8.50	7.578	BRONZE (16)	CW	EA800-20040 (SL3XC)	EA800-20140 (SL3XC-B2)	EA800-20940 (SL3XC-B9)
					CCW	EA800-20041 (SL3XC-Z)		
				ALUMINUM (7)	CW	EA800-20050 (SL3XC1)	EA800-20150 (SL3XC1-B2)	EA800-20950 (SL3XC1-B9)
					CCW	EA800-20051 (SL3XC1-Z)		
				CAST IRON (16)	CW	EA800-20060 (SL3XC2)	EA800-20160 (SL3XC2-B2)	EA800-20960 (SL3XC2-B9)
					CCW	EA800-20061 (SL3XC2-Z)		
3 NO — 3 NC	1¼" 11½	10.56	9.672	BRONZE (19)	CW	EA800-30040 (SL4XC)	EA800-30140 (SL4XC-B2)	EA800-30940 (SL4XC-B9)
					CCW	EA800-30041 (SL4XC-Z)		
				ALUMINUM (8)	CW	EA800-30050 (SL4XC1)	EA800-30150 (SL4XC1-B2)	EA800-30950 (SL4XC1-B9)
					CCW	EA800-30051 (SL4XC1-Z)		
				CAST IRON (19)	NOT AVAILABLE			

1. Bold ordering numbers have replaced light numbers. Please order switches by bold number.

# Operating Levers



For Series

D200X-NP-B,  
D1200X,  
SL-Series

## Switches with .500 dia. Lever Shafts.

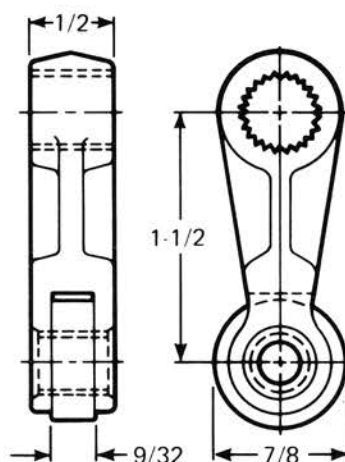
Select the operating lever for your application with regards to dimensions and materials required.

Requests for operating levers not shown should include lever style and all pertinent information as to limit switch number, dimensions, materials, etc. All levers standard and special, are 1/2" thick at mounting end with 1/2" diameter serrated shaft hole.

Depending upon your application, levers are available in cold rolled steel, stainless steel, or bronze. Rollers are available in steel, nylon, Bryl. Cop., stainless steel or steel ball bearings. Please consult materials column of the selected lever of your choice.

## STANDARD OPERATING LEVER

D-1260



This style and size operating lever is considered standard for the majority of snap-lock switch installations.

The D1260 lever is forged steel with a nylon roller and a stainless steel roller pin. Like all snap-lock levers, the serrated mounting hole matches the serrated lever shaft of the switches to provide fixed adjustment of the lever in 7.5° increments.



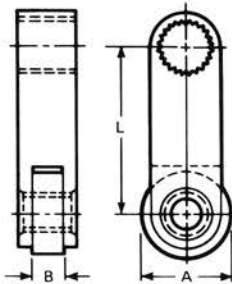
# Operating Levers

D200X-NP-B, D1200X, SL-Series

Switches with .500 dia. Lever Shafts.

## STYLE R

Regular Straight Type



Machined lever with straight sides and straddle-type roll support. Roller is located directly in line with the serrated mounting hole.

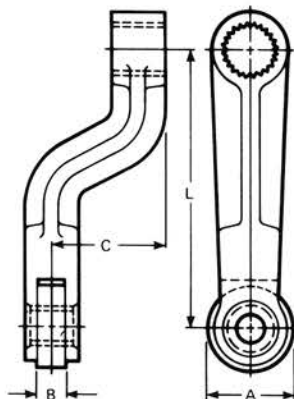
Ordering Numbers		L	A	B	Material	
New	Reference				Lever	Roller
EL060-50320	D1260BA	3/4	3/4	1/4	C.R.S.	C.R.S.
EL060-51319	—	1	3/4	1/4	C.R.S.	Bryl. Cop.
EL060-52321	D1260GQ	1-1/4	3/4	1/4	C.R.S.	C.R.S.
EL010-53338	DS1260	1-1/2	3/4	1/4	C.R.S.	C.R.S.
EL060-53300	—	1-1/2	3/4	1/4	Brass	Bryl. Cop.
EL010-53336	—	1-1/2	3/4	1/4	C.R.S.	Bryl. Cop.
EL060-53401	D1260RF	1-1/2	7/8	9/32	Brass	Nylon
EL010-53420	D1260	1-1/2	7/8	9/32	C.R.S.	Nylon
EL010-53429	D1260Y	1-1/2	7/8	9/32	C.R.S.	B.B.
EL060-53536	D1260Z	1-1/2	1	1/4	C.R.S.	C.R.S.
EL060-53923	D1260BH	1-1/2	1-1/4	1/4	C.R.S.	C.R.S.
EL060-53926	D1260CL	1-1/2	1-3/8	1/4	C.R.S.	C.R.S.
EL060-55327	D1260E	2	3/4	1/4	C.R.S.	C.R.S.
EL060-55300	—	2	3/4	1/4	C.R.S.	Bryl. Cop.
EL060-55520	D1260AC	2	1	1/4	C.R.S.	C.R.S.
EL060-55601	—	2	1	1/4	C.R.S.	Bryl. Cop.
EL060-55530	D1260RT	2	1	1/4	Brass	Bryl. Cop.
EL060-55927	D1260GT	2	1-1/2	1/4	C.R.S.	C.R.S.
EL060-50321	D1260BC	2-1/8	3/4	1/4	C.R.S.	C.R.S.
EL060-50501	D1260B	2-1/8	1	1/4	C.R.S.	C.R.S.
EL060-50334	D1260M	2-1/4	3/4	1/4	C.R.S.	C.R.S.
EL060-59300	D1260KC	2-3/8	3/4	1/4	C.R.S.	C.R.S.
EL010-56427	D1260K	2-1/2	7/8	9/32	C.R.S.	Nylon
EL010-56334	DS1260K	2-1/2	3/4	1/4	C.R.S.	C.R.S.
EL010-55421	D1260DF	2-1/2	1	1/4	C.R.S.	C.R.S.
EL060-56920	D1260CP	2-1/2	1-1/2	1/4	C.R.S.	C.R.S.
EL060-50322	D1260BD	2-3/4	3/4	1/4	C.R.S.	C.R.S.
EL060-57300	—	2-3/4	3/4	1/4	C.R.S.	Bryl. Cop.
EL010-58300	—	3	3/4	1/4	C.R.S.	Bryl. Cop.
EL010-58337	DS1260L	3	3/4	1/4	C.R.S.	C.R.S.
EL060-58305	—	3	3/4	1/4	Bronze	Bryl. Cop.
EL010-58400	—	3	7/8	9/32	C.R.S.	Bryl. Cop.
EL010-58423	D1260L	3	7/8	9/32	C.R.S.	Nylon
EL010-58451	—	3	7/8	9/32	C.R.S.	C.R.S.
EL060-58401	—	3	7/8	9/32	Brass	Nylon
EL060-58403	D1260VQ	3	7/8	9/32	S.S.	Bryl. Cop.
EL010-58521	D1260CJ	3	1	1/4	C.R.S.	C.R.S.
EL010-58923	D1260CN	3	1-1/4	1/4	C.R.S.	C.R.S.
EL010-58900	D1260VR	3	1-1/2	1/4	C.R.S.	Nylon
EL010-58920	D1260AE	3	1-1/2	1/4	C.R.S.	C.R.S.
EL060-58320	D1260BB	3-1/2	3/4	1/4	C.R.S.	C.R.S.
EL060-58431	D1260AP	3-1/2	1	1/4	C.R.S.	C.R.S.
EL060-58326	D1260C	4	3/4	1/4	C.R.S.	C.R.S.
EL060-50523	D1260BL	4	1	1/4	C.R.S.	C.R.S.
EL060-58920	D1260AB	4	1-1/2	1/4	C.R.S.	C.R.S.
EL060-58901	—	4	1-1/2	9/32	C.R.S.	Bryl. Cop.
EL060-50335	D1260N	5	3/4	1/4	C.R.S.	C.R.S.
EL060-50925	D1260BW	5	1-1/2	1/4	C.R.S.	C.R.S.
EL060-50305	D1260CQ	6	3/4	1/4	C.R.S.	C.R.S.
EL060-50338	—	6	3/4	1/4	C.R.S.	Bryl. Cop.
EL060-50930	D1260JE	6	1-1/4	1/4	C.R.S.	C.R.S.
EL060-50703	D1260KD	6	3	1/4	C.R.S.	C.R.S.
EL060-18701	—	6	3	1/4	C.R.S.	Nylon



# Operating Levers

## STYLE RLO

*Regular Lever Offset Type*

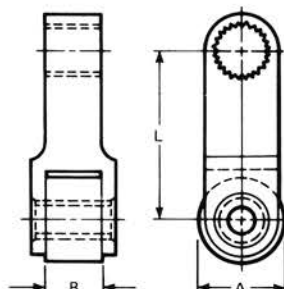


Offset lever with straddle-supported roller.

Ordering Numbers		L	A	B	C	Material	
New	Reference					Lever	Roller
EL020-53322	D1260DK	1-1/2	3/4	1/4	3/4	Mang. Br.	Steel
EL020-53320	D1260AT	1-1/2	3/4	1/4	7/8	Mang. Br.	Steel
EL020-53326	D1260GX	1-1/2	3/4	1/4	1-1/4	Mang. Br.	Steel
EL020-53325	D1260GU	1-1/2	3/4	1/4	1-3/16	Mang. Br.	Steel
EL020-53336	D1260S	1-1/2	3/4	1/4	2-1/16	Mang. Br.	Steel
EL020-55327	D1260HZ	2	3/4	1/4	1-1/8	Mang. Br.	Steel
EL020-55300	D1260JD	2	3/4	1/4	1-1/2	Mang. Br.	Steel
EL020-56320	D1260BT	2-1/2	3/4	1/4	1	Mang. Br.	Steel
EL020-56321	D1260DW	2-1/2	3/4	1/4	2-1/4	Mang. Br.	Steel
EL020-56421	D1260DG	2-1/2	1	1/4	1	Mang. Br.	Steel
EL020-58922	D1260FT	3	1-1/4	1/4	1-1/4	Bronze	Steel
EL020-58923	—	3	1-1/4	1/4	1-1/4	Bronze	Steel
EL020-59900	D1260AY	5-1/2	1-1/2	1/4	1-3/4	C.R.S.	Steel

## STYLE RW

*Wide Roller Regular Type*

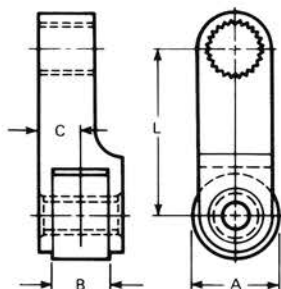


Machined lever with wide roller straddle-supported directly in line with the serrated mounting hole.

Ordering Numbers		L	A	B	Material	
New	Reference				Lever	Roller
EL070-53501	D1260AJ	1-1/2	1	1/2	C.R.S.	Bryl. Cop.
EL070-50507	D1260CY	1-5/8	1	1/2	C.R.S.	Bryl. Cop.
EL070-56921	D1260DY	2-1/2	1-1/4	1/2	C.R.S.	C.R.S.
EL060-00024	D1260AL	3	1-1/2	1/2	C.R.S.	C.R.S.
EL070-50921	D1260BE	4	1-1/4	1/2	C.R.S.	C.R.S.

## STYLE RWO

*Wide Roller Offset Type*



Lever provides straddle-type support for wide roller, which is offset from serrated lever hub. Side toward switch is machined straight.

Ordering Numbers		L	A	B	C	Material	
New						Lever	Roller
EL080-53329	D1260R	1-1/2	3/4	1/2	3/8	Mang. Br.	Steel
EL080-53321	D1260CS	1-1/2	3/4	1-1/8	3/4	Mang. Br.	Steel
EL080-53932	D1260P	1-1/2	1-1/2	1/2	3/8	C.R.S.	Steel
EL080-55323	D1260FR	2	3/4	1/2	3/8	C.R.S.	Steel
EL080-54905	D1260DD	2	1-1/2	1/2	3/8	C.R.S.	Steel
EL080-56301	D1260AH	2-1/2	3/4	1/2	3/8	C.R.S.	Steel
EL080-56305	—	2-1/2	3/4	1/2	3/8	C.R.S.	Bryl. Cop.
EL080-58322	D1260GN	3	3/4	1/2	3/8	C.R.S.	Steel
EL080-58901	D1260DE	3	1-1/2	1/2	3/8	C.R.S.	Steel
EL080-58906	D1260DZ	3-1/2	1-1/2	1/2	3/8	C.R.S.	Steel
EL080-58909	D1260HA	4	1-1/2	1/2	3/8	C.R.S.	Steel
EL080-50924	D1260BS	6	1-1/2	1/2	3/8	C.R.S.	Steel

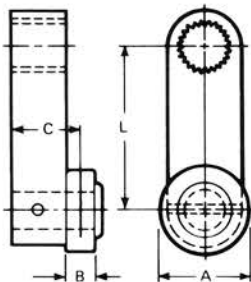
# Operating Levers

D200X-NP-B, D1200X, SL-Series

Switches with .500 dia. Lever Shafts.

## STYLE S

Side Roller Type

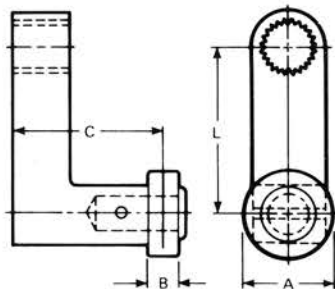


Side supported roller offset on front side of lever machined with straight sides.

Ordering Numbers		L	A	B	C	Material	
New	Reference					Lever	Roller
EL150-53301	D1260A	1-1/2	3/4	1/4	5/8	C.R.S.	C.R.S.
EL150-53300	D1260DU	1-1/2	3/4	3/4	7/8	C.R.S.	C.R.S.
EL150-53901	D1260HV	1-1/2	1-1/4	1/4	5/8	C.R.S.	C.R.S.
EL150-55300	—	2	3/4	1/2	3/4	C.R.S.	Bryl. Cop.
EL150-55303	D1260DT	2	3/4	1/4	5/8	C.R.S.	C.R.S.
EL150-55301	D1260JJ	2	3/4	1/2	3/4	C.R.S.	C.R.S.
EL150-56300	D1260DX	2-1/2	3/4	1/4	5/8	C.R.S.	C.R.S.
EL150-57300	D1260DO	2-3/4	3/4	1/4	5/8	C.R.S.	C.R.S.
EL150-58901	—	4	1-1/4	1/4	5/8	Brass	Nylon

## STYLE SLO

Side Roller Lever Offset Type

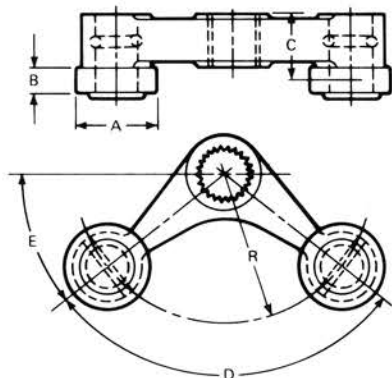


Right angle offset lever has side-supported roller mounted on end.

Ordering Numbers		L	A	B	C	Material	
New	Reference					Lever	Roller
EL090-53324	D1260GZ	1-1/2	3/4	1/4	1	Bronze	Steel
EL090-53336	—	1-1/2	3/4	1/4	1-3/8	Bronze	Nylon
EL090-53321	D1260CT	1-1/2	3/4	1/4	1-3/8	Bronze	Steel
EL090-53328	D1260GV	1-1/2	3/4	1/4	2	Bronze	Steel

## STYLE TS

Two Roller Same Side



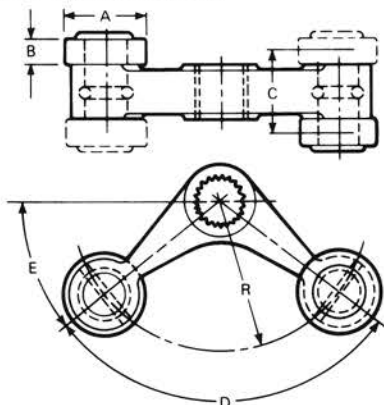
Angle type rocker arm has both side-supported rollers mounted on same side.

Ordering Numbers		R	A	B	C	D	E	Material	
New	Reference							Lever	Roller
EL040-50327	D1260CM	1-3/8	3/4	1/4	5/8	107°34'	36°	Bronze	Steel
EL040-50328	D1260JQ	1-3/8	3/4	1/2	3/4	107°34'	36°	Bronze	Steel
EL040-58904	D1260JH	3	1-1/2	1/2	3/4	150°	15°	Bronze	Steel

# Operating Levers

## STYLE TSO

*Two Roller Opposite Side*

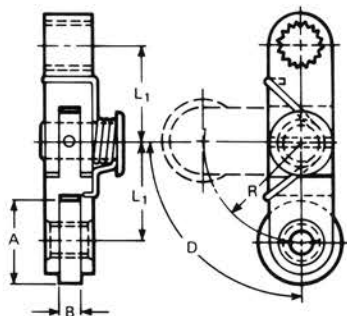


Angle type rocker lever has side-supported rollers mounted on opposite sides.

Ordering Numbers		R	A	B	C	D	E	Material	
New	Reference							Lever	Roller
EL030-50301	D1260AA	1-3/8	3/4	1/4	3/4	107°34'	36°13'	Bronze	Steel
EL030-50302	D1260DH	1-3/8	3/4	1/2	1	107°34'	36°13'	Bronze	Steel
EL030-52322	D1260DQ	1-1/2	3/4	3/4	1-1/4	90°	45°	Bronze	Steel

## STYLE KR

*Knee Action Straight Type*

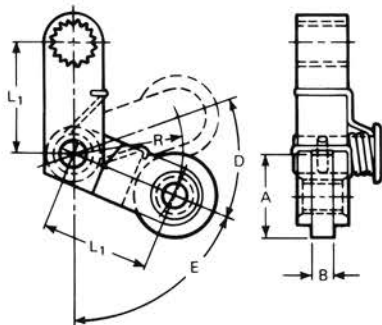


Single-loaded lever with straddle-supported roller. Used where switch action is required in one direction only—return movement of actuating mechanism does not operate the switch.

Ordering Numbers		R	A	B	D	L <sub>1</sub>	Material	
New	Reference						Lever	Roller
EL100-55401	D1260JM	1	7/8	1/4	90°	1	C.R.S.	Steel
EL100-55402	—	1	7/8	1/4	90°	1	Bronze	Bryl. Cop.

## STYLE KRO

*Knee Action Offset Type*



Spring-loaded offset lever with straddle-supported roller. Used where switch action is required in one direction only—return movement of actuating mechanism does not operate switch.

Ordering Numbers		R	A	B	D	E	L <sub>1</sub>	Material	
New	Reference							Lever	Roller
EL110-50401	D1260JV	1-1/8	7/8	1/4	41°30'	67°30'	1-1/8	Steel	Steel

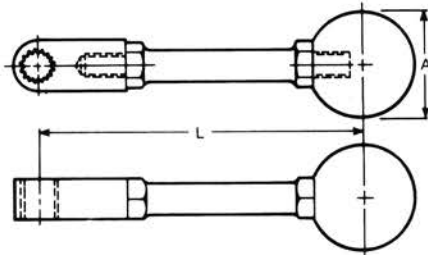
# Operating Levers

D200X-NP-B, D1200X, SL-Series

Switches with .500 dia. Lever Shafts.

## STYLE M

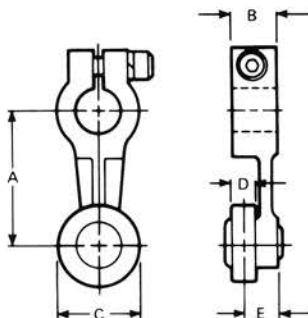
Manual Type



Steel shaft with bakelite knob.

Ordering Numbers		L	A	Material	
New	Reference			Lever	Knob
EL050-58900	D1260EP-3	3	1-3/8	Steel	Bakelite
EL050-59901	D1260EP-1	4-1/16	1-3/8	Steel	Bakelite
EL050-59900	D1260EP	6-5/16	1-3/8	Steel	Bakelite

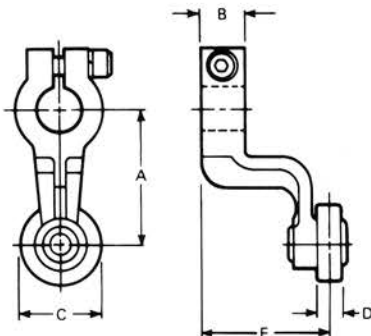
## STRAIGHT



Ordering Numbers		A	B	C	D	E	Material	
New	Reference						Lever	Roller
* EL010-62401	SL-160	1-1/2	1/2	7/8	9/32	25/64	Zinc	Steel
* EL010-63414	SL-160K	1-1/2	1/2	7/8	9/32	25/64	Zinc	S.S.
* EL010-63415	SL-160N	1-1/2	1/2	7/8	9/32	25/64	Zinc	Nylon

Nickel Plate Steel (N.P.S.) Lever Nickel Plated

## OFFSET



Ordering Numbers		A	B	C	D	E	Material	
New	Reference						Lever	Roller
* EL020-63412	SL-160C	1-1/2	1/2	7/8	9/32	1-7/16	Zinc	Steel
* EL020-63414	SL-160L	1-1/2	1/2	7/8	9/32	1-7/16	Zinc	Nylon
* EL020-63415	SL-160S	1-1/2	1/2	7/8	9/32	1-7/16	Zinc	S.S.

Lever Nickel Plated

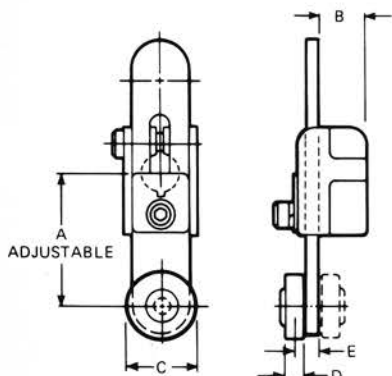
\*For Series EA700 Switches with .500 dia. Lever Shaft.

For SL-Series

# Operating Levers

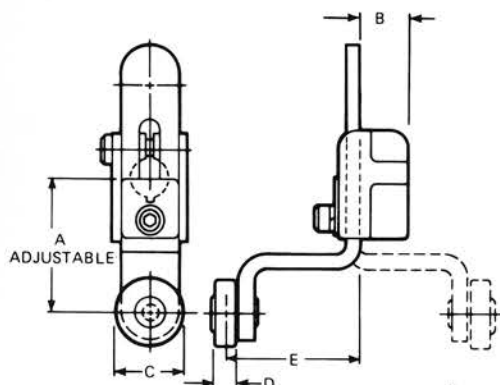
Switches with .500 dia. Lever Shafts.

## ADJUSTABLE STRAIGHT



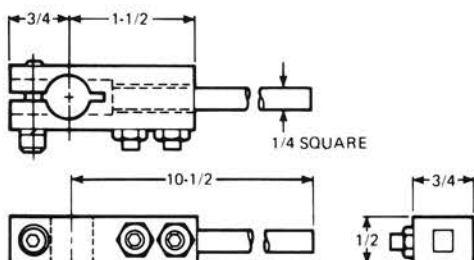
Ordering Numbers		A	B	C	D	E	Material	
New	Reference						Lever	Roller
EL120-60400	SL-170A	1-3/4-3	21/32	7/8	9/32	11/32	Steel	Steel
EL120-60600	SL-170C	1-7/8-3	21/32	2	9/32	11/32	Steel	Steel
EL120-69415	SL-170K	1-3/4-3	21/32	7/8	9/32	11/32	Steel	Nylon
EL120-69421	SL-170R	3-3/4-5	21/32	7/8	9/32	11/32	Steel	Steel

## ADJUSTABLE OFFSET



Ordering Numbers		A	B	C	D	E	Material	
New	Reference						Lever	Roller
EL130-64410	SL-170	1-3/4-3	21/32	7/8	9/32	1-25/32	Steel	Steel
EL130-69410	SL-170D	1-3/4-3	21/32	7/8	9/32	1-25/32	Steel	Nylon
EL130-69412	SL-170F	1-3/4-3	21/32	7/8	9/32	2-3/8	Steel	Steel
EL130-69413	SL-170G	1-3/4-3	21/32	7/8	9/32	3-1/2	Steel	Steel
EL130-69414	SL-170J	1-3/4-3	21/32	7/8	9/32	15/16	Steel	Steel
EL130-69411	SL-170E	1-3/4-3	21/32	7/8	9/32	1-9/32	Steel	Steel
EL130-20401	-	1-3/4-3	21/32	7/8	17/64	3-1/2	Steel	Nylon

## ROD LEVER

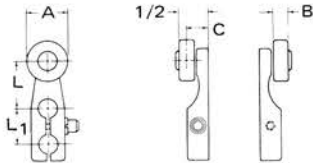


Ordering Numbers		Dimensions	Material
New	Reference		
EL140-69917	SL170 M-1	OTHER ROD LENGTHS AVAILABLE TO SUIT REQUIREMENTS	Steel Rod

# Operating Levers

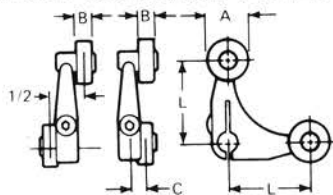
For Series EA220 (M2), EA280 (M8),  
EA330 (MV2), EA390 (MV8), EA510  
Switches with .375 dia. Lever Shafts.

## STANDARD STR LEVER



Ordering Numbers		A	B	C	L	L <sub>1</sub>	Material	
New	Reference						Lever	Roller
EL010-23901	SA 160-26	1-1/2	9/32	23/64	1-1/2	—	Alum.	Nylon
EL010-23300	SA 160	3/4	9/32	23/64	1-1/2	—	Alum.	Nylon
EL010-23302	SA 160-16	3/4	9/32	23/64	1-1/2	—	Alum.	Alum.
EL010-23303	SA 160-21	3/4	3/4	19/32	1-1/2	—	Alum.	Alum.
EL010-23305	SA 160-27	3/4	1/4	11/32	1-1/2	—	Alum.	B.B.
EL010-23301	SA 160-25	3/4	9/32	23/64	1-1/2	—	Alum.	Steel
EL010-23900	—	1-1/2	9/32	23/64	1-1/2	—	Alum.	Nylon
EL010-23306	SA 160-12	3/4	9/32	23/64	1-1/2	—	Alum.	Nylon
EL010-23309	—	3/4	9/32	23/64	7/8	5/8	Alum.	Nylon
EL010-23310	—	3/4	9/32	23/64	7/8	5/8	Alum.	Steel

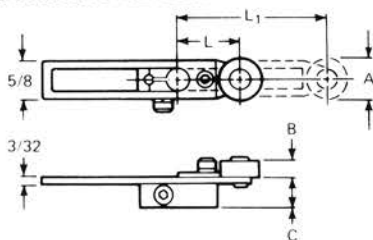
## MAINTAINED CONTACT TYPES



Rollers on opposite sides—SA-160-18  
Rollers on same side—SA-160-17

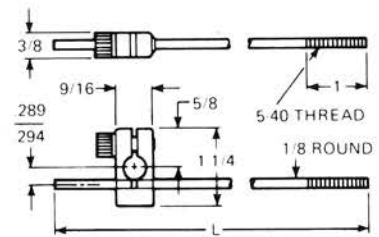
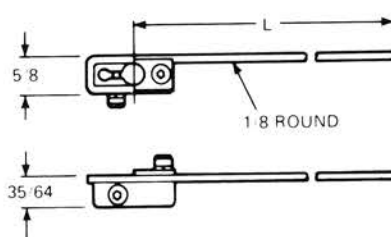
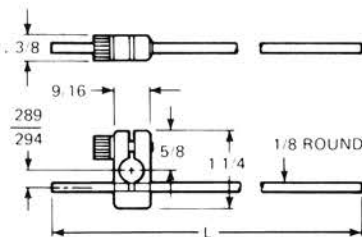
EL040-33300	SA 160-17	3/4	1/4	11/32	1-1/2	—	Alum.	Nylon
EL030-33301	SA 160-18	3/4	1/4	11/32	1-1/2	—	Alum.	Nylon
EL040-33301	SA 160-19	3/4	1/4	11/32	1-1/2	—	Alum.	Steel
EL030-33300	SA 160-20	3/4	1/4	11/32	1-1/2	—	Alum.	Steel

## ADJUSTABLE LEVER



EL120-30302	SA 170	3/4	9/32	33/64	1-1/8	2-3/4	Steel	Nylon
EL120-30900	SA 170-4	1-1/2	9/32	33/64	1-5/16	2-3/4	Steel	Nylon
EL120-30301	SA 170-5	3/4	9/32	33/64	1-1/8	2-3/4	Steel	Steel
EL120-30300	SA 170-7	3/4	9/32	33/64	1-1/8	2-3/4	Steel	Alum.

## ROD LEVERS



Ordering Numbers		L	Lever Mat'l.	Ordering Numbers		L	Lever Mat'l.	Ordering Numbers		L	Lever Mat'l.
New	Ref.			New	Ref.			New	Ref.		
EL140-28900	SA 170-1	5	Steel	EL140-29900	SA 170-3	5-1/2	Steel	EL140-28902	SA 170-10	36	Steel
EL140-28901	SA 170-2	10	Steel								